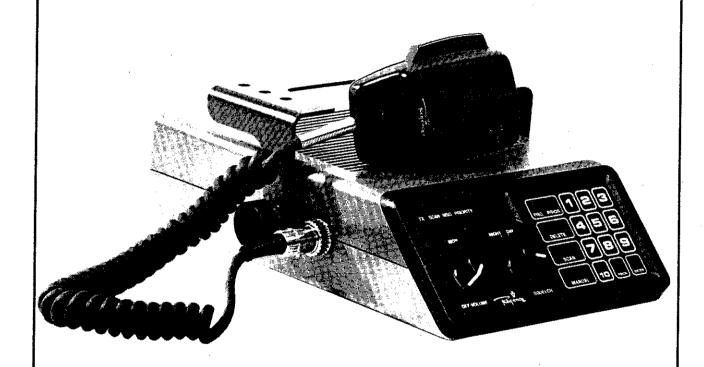
# MODELS RH250, RH256 and WH2516 MOBILE TRANSCEIVERS

# **SERVICE MANUAL**



RELM Communications, Inc. 7707 Records Street Indianapolis, IN 46226

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0300-40427-800 Printed in USA

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#### 1-1 INTRODUCTION

This manual was written for the Regency Model RH250 and Wilson Model WH2516 transceivers but is also applicable to the Regency Model RH256. Except for the case and front panel, the RH256 and WH2516 are identical, and "RH256" can be substituted wherever "WH2516" appears. This manual supersedes Service Manual 0300-4323-400.

The RH250 and WH2516 are synthesized transceivers designed to operate in the VHF Land Mobile Communications Band. The RH250 has ten-channel capability and the WH2516 has sixteen-channel capability. A, B, and C frequency ranges and UK (12.5 kHz channel spacing) models are available in both radios.

These radios are programmable by the service technicians. Each is equipped with an electrically alterable read-only memory (EAROM). This device stores the radios' characteristics as programmed using the radios' keyboard. This eliminates the need to order crystals or programmable read-only memories (PROMs) from the factory.

A continuous tone coded squelch system (CTCSS) encoder and decoder are built-in. Any one of thirty-seven tones can be selected for use on any one channel. The sixteen-channel radio can have any two tones out of thirty-seven on one channel. A mixing of tone and non-tone channels may be programmed into the radios along with encode only or decode only channels. The decode only channels require that the transmitter be disabled.

These radios are capable of being programmed for operation in simplex and/or half-duplex systems. Simplex and half-duplex channels can be programmed into each radio, provided that a total frequency separation of 6 MHz is not exceeded between transmit and receive frequencies.

Active channel and priority channel scanners are also standard equipment. The user, under normal operation, simply enters the channels that are to be scanned into a scan list and selects the desired scan function from the keyboard. This is a user programmable feature.

The keyboard is used in radio programming and during normal operation. When the day/night switch is in the night position, the keyboard is illuminated from the back.

# 1-2 SPECIFICATIONS

# <u>General</u>

Channels RH250 WH2516	l to 10 dealer programmable 1 to 16 dealer programmable
Frequency Range  Model A  Model B  Model C  Model UK	134 to 150 MHz 150 to 162 MHz 162 to 174 MHz 162 to 174 MHz
Channel Spacing Models A, B, and C Model UK	30 kHz (5 kHz min resolution) 12.5 kHz (12.5 kHz min resolution)
Frequency Separation Transmitter/Receiver	<pre>6.0 MHz (VCO voltage   maintained between 4 and 7.5 VDC)</pre>
Operating Temperature	-30° to +65°C -22° to +150°F
Storage Temperature	-50° to + 90°C -59° to +194°F
Case Dimensions	6 1/2" x 2 3/4" x 10 3/4" 16.5 cm x 7.0 cm x 27.3 cm
Weight	4 lbs, 14 ozs 2.2 kg
Operating Duty Cycle	20%; 1 minute transmit 4 minute receive
Antenna Impedance	50 ohms
Supply Voltage	13.8 VDC (negative ground)
Current Drain @ 13.8 VDC Supply Voltage Receiver Squelched Receiver Max Audio Transmitting	500 mA Max* 1.1 A Max* 5.0 A Max*
*Add 150 mA for operation b	pelow 0°C (32°F)

# 1-2 SPECIFICATIONS (continued)

# Receiver

Receiver Sensitivity 12 dB SINAD 20 dB Quieting	0.35 uV (-116 dBm) 0.5 uV (-113 dBm)
Squelch Sensitivity Threshold Squelch Tight Squelch	0.2 uV (-121 dBm) 1.0 uV (-107 dBm)
CTCSS Sensitivity	0.32 uV (-115.9 dBm) w/tone dev. of 750
Adjacent Channel Desensitization 12 dB SINAD Method	70 dB
Operating Bandwidth	3.0 MHz ( <u>+</u> 1.5 MHz)
Image Rejection	70 dB
Spurious Rejection	70 dB
IM 12 DB SINAD	70 dB
Modulation Acceptance Bandwidth	<u>+</u> 7.5 kHz
Freq Stability Temp	±0.0005%*
Freq Stability Voltage	±0.00005%
Audio Response	per EIA RS204C, Part 9
Audio Distortion @ Rated Power	5%
Audio Power Out	5 W Min
Squelch Blocking	per EIA RS204C, Part 18
Receiver Attack Time (EIA)	150 mSec Max
Receiver Squelch Closing Time (EIA)	250 mSec Max

<sup>\*</sup>Allow 5 minutes warm-up time for ambient temperatures below 32°F (0°C).

# 1-2 SPECIFICATIONS (continued)

#### Receiver (continued)

Hum & Noise Ratio
 (Squelched)

60 dB Min

Hum & Noise Ratio
 (Unsquelched)

35 dB Min

Undesired Radiated

per FCC, Part 15, Subpart C

#### Transmitter

Power Output

25 W Min

DC Power into Final

47 W Max

Output Freq Stability

+0.0005%\*

(Temp)

Output Freq Stability (Volt)

±0.00005%

Spurious & Harmonics,

-57.3 dBc

Conducted

Spurious & Harmonics, Radiated

Meets FCC requirements for Parts 2, 21, 81, and 90

Operating Bandwidth

5 MHz (+2.5 MHz)

Emission Designator

16F3

Modulation

Factory set at FCC Max of +5 kHz

Audio Freq Distortion

3 %

FM Hum & Noise

35 dB Min

AM Hum & Noise

per EIA RS152B, Part 16

Audio Freq Response

per EIA RS152B, Part 7

Transmitter Attack Time

per EIA RS152B, Part 18

Sideband Spectrum

per EIA RS152B, Part 17

NOTE: All specifications are subject to change without notice.

<sup>\*</sup>Allow 5 minutes warm-up time for ambient temperatures below  $32^{\circ}F$  (0°C).

# 1-3 SYSTEM CONSIDERATIONS

These radios are designed for CTCSS operation or non-CTCSS operation. It is possible, however, to adapt other tone signaling devices if there is mounting space available.

If another tone signaling device is used, the following circuit connection points and load requirements must be followed:

- 1. Make audio circuit connection at AO. Load must not be lower than 10K ohms.
- Use K5 for mic hang-up point. All channels must be programmed for non-CTCSS operation.
- 3. Power supply connections can be made to P0, P1, P10, or P20. There are no restrictions to the amount of current that can be drawn from the P0 or P1 points, however, the P20 point cannot exceed 10 mA and the P10 point cannot exceed 25 mA. The P10 point is the regulated 5 V supply and P20 is the regulated 9.5 V supply.
- 4. Use U2 as the transmitter tone modulation input.
- 5. Use K30 as a carrier detect signal. This is only activated when the squelch control is set to squelch the radio. It is active (+7 V output into 10K ohm load) when a carrier is present.
- 6. Use Dl to activate the message light. The jumper connecting Dl to Pin 24 of IC403 must be removed.
- 7. Use A8 as the input for audible alarm. This signal must be padded for the desired alarm level.
- 8. Connection points are shown on the Option Tie Point Diagram in Section 2-6.

NOTE: The base station microphone has a built-in compression amplifier, therefore no external one is needed when considering system requirements.

If a compression amplifier is desired for use in a component base station use the Split Bar Desk Microphone with built-in Compression Amplifier.

In installations where prohibitive AC ripple is present on the power supply lines use the Alternator Whine Filter to cut out the ripple to the radio. Check with the installation section to review the proper installation practices.

# 1-3 SYSTEM CONSIDERATIONS (continued)

The radios' operating bandwidth is specified at 3.0 MHz for the receiver and 5.0 MHz for the transmitter. Typical units normally run 3.5 MHz and 6.0 MHz respectively. With careful tuning, the radios' performance may be optimized for wideband operations. WARNING: MAINTAIN THE VCO VOLTAGE (PIN 6 OF IC502) BETWEEN 4.0 VDC AND 7.5 VDC.

If the radios are to be used as part of a component base station,  $\underline{\text{DO}}$  NOT PLACE THE RADIO ON TOP OF, OR ADJACENT TO, THE AC POWER SUPPLY. Locate the radio far enough away from the power supply so there is no magnetic coupling between them.

# 1-4 EQUIPMENT SUPPLIED

- Radio
- Hand Microphone
- Hardware Kit No. 2
- Mounting Bracket
- Two (2) Black Anti-Rotation Washers
- Two (2) Steel Washers
  Two (2) Mounting Stub-Knobs
  DC Power Cord w/5 A Fuse

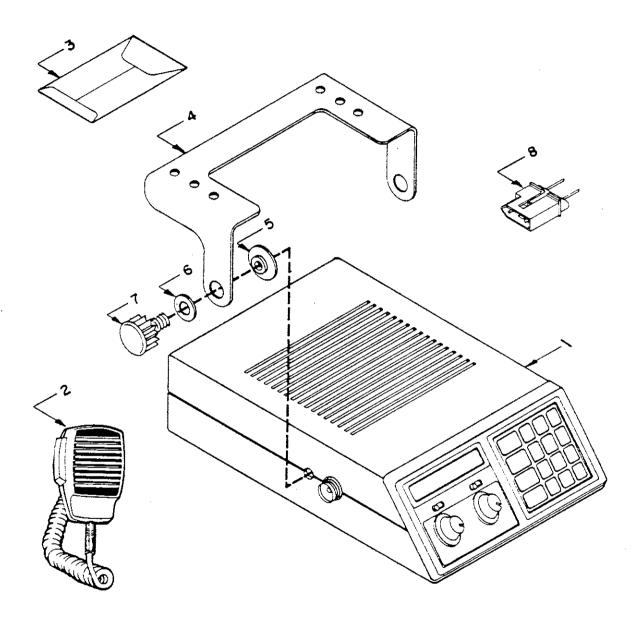


FIGURE 1 - EQUIPMENT SUPPLIED

# 1-5 EQUIPMENT NOT SUPPLIED

- 1. Antenna
- 2. Antenna Feed Cable
- 3. 13 V Supply

# External Options Available

Quick Mount Thumb Bolts (stud-knobs)

5 W Horn Speaker

Handset and Cradle (5-pin)

Hand Microphone, Black (5-pin)

DC Power Cord, 5 A

DC Cord w/Cigarette Lighter Plug, 5 A

External Speaker, 8 ohm

Handset w/Switch

Hand Microphone, Beige (5-pin)

Mounting Bracket

DC Power Cord for 13 VDC Power Supply listed below

6 A Alternator Whine Filter

Split Bar Desk Mic w/Compressor Amplifier

(specify black or beige)

12 A 13 VDC Power Supply, 117 VAC 60 Hz

#### 1-6 OPERATION

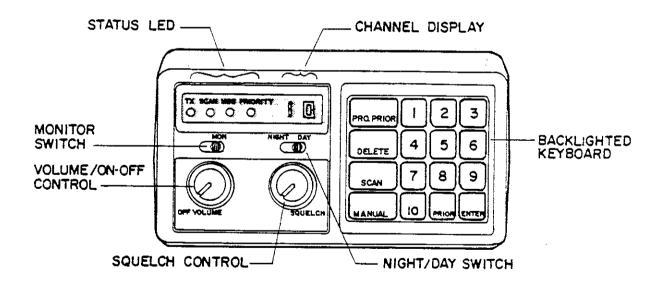


FIGURE 2 - CONTROL PANEL

(Refer to Figure 2 for the following descriptions.)

# VOLUME CONTROL/ON-OFF SWITCH

This control varies the speaker volume. Clockwise rotation turns the radio on and increases the volume. The RH250 powers up on the priority channel. When turned off and back on, it will revert back to the priority channel, i.e. the radio will not remember the state it was in before being switched off. The WH2516 will, however, remember the state it was in before being switched off.

#### SQUELCH CONTROL

The squelch control is used to eliminate the speaker noise when not receiving a transmission. Move the control clockwise until noise is heard. If in the SCAN mode the receiver will stop scanning. Then move the control counterclockwise until the speaker noise is squelched. If in the SCAN mode the receiver will start to scan approximately two seconds after the speaker squelches.

## MONITOR SWITCH

Placing this switch in the "MON" position allows the user to monitor the channel when the CTCSS decoder is operating.

#### NIGHT/DAY SWITCH

Placing this switch in "DAY" position places the display lights at maximum brightness and does not light the keyboard. In the "NIGHT" position the display light's brightness is decreased and the keyboard is illuminated.

#### STATUS LEDS

There are four status LEDs located to the left of the channel display.

- TX When lit indicates that the transmitter is activated. This is accomplished by removing the microphone from the hang-up clip (off-hook condition) and pressing the push-to-talk switch on the microphone.
- SCAN When lit or flashing indicates that the radio is in the SCAN mode. Pressing the SCAN button on the keyboard puts the radio in the SCAN mode.
- MSG When lit indicates that a message has been received. The radio's CTCSS decoder must be activated in order for this LED to function. If a message has been received, going off hook or changing the channel will reset the LED to its OFF state.

PRIOR - When lit indicates that the radio's priority function has been selected. Pressing the PRIOR button on the keypad will activate or deactivate the PRIORITY function.

#### CHANNEL DISPLAY

Displays the current channel the radio is operating on. The channels are selected by pressing the appropriate button(s) on the keyboard.

# RH250 RECEIVER OPERATION

There are two receiver operating modes, manual and scan. The radio powers-up in the manual mode on the priority channel.

Manual Mode:

The manual mode is entered by pressing the MANUAL button or any of the channel buttons (1-10) on the keyboard. The scan LED is extinguished. The radio operates on the displayed channel.

Scan Mode:

Allows the radio to monitor activity on more than one channel. Pressing the SCAN button on the keyboard will place the radio in the scan mode. The scan LED will be illuminated. The radio will scan the channels placed into the scan list only if the microphone is on-hook (mic hang-up button connected to chassis ground) and the squelch control adjusted to squelch the radio (without a carrier present). With the radio properly set up, the scan LED will blink and the display will turn off while the radio scans. When there is activity on one of the channels in the scan list, the radio will stop on that channel, the scan LED will be held on, and the active channel will be displayed. The radio will go to the priority channel whenever the microphone is lifted off hook. When the microphone is placed back in the hang-up clip, the radio resumes scanning.

Programming the Scan List:

Programming the scan list is a user operation. That is, the radio is not in the program mode for this operation.

Entering a channel into the scan list is accomplished by pressing the channel to be entered and the ENTER button on the keyboard. When the ENTER button is pressed the display will momentarily blink off and then will display the channel just entered in the scan list.

To delete a channel from the scan list press the channel to be deleted and then press the DELETE button on the keyboard. The channel display will blink off and after the channel has been deleted from the list the next channel in the list will be displayed.

If deleting consecutive channels in the scan list, it is not necessary to enter all the channels. The channels can be deleted by pressing the first channel number of the sequence; then press the DELETE button as many times as there are channels to delete. For example: to delete channels 3, 4, and 5 in the scan list, select channel 3 and press the DELETE button three times.

If all the channels have been deleted from the scan list, a flashing "c" will be displayed. The scanner will not operate without at least one channel in the scan list.

To review the channels in the scan list, press the MANUAL button on the keyboard. Each time the MANUAL button is pressed the next higher channel in the scan list is displayed.

The Priority Function:

The priority function allows the operator to listen to one channel (non-priority channel) and not miss an important message on another more important channel (priority channel). Pressing the PRIOR button on the keyboard will enable or disable the priority function. When the priority LED is lit the priority function is enabled.

Whenever the priority function is selected (pressing the PRIOR button results in illumination of the priority LED) the radio will go into the manual mode and jump to the priority channel. When the priority function is disabled (pressing the PRIOR button results in the priority LED turning off) the radio will stay in its operating mode.

To change the priority channel, select the channel to become the priority channel and press the PRO PRIOR and ENTER buttons (in that order) on the keyboard.

Priority-Manual Operation:

The squelch control must be set, squelching the radio, to allow the priority function to operate. When the radio is listening on a non-priority channel it will occasionally look at the priority channel. If the priority channel is active the radio will stop on that channel and monitor the transmission. The radio does this regardless of what is happening on the non-priority channel. When the priority channel becomes inactive and the microphone was not lifted

from the hang-up clip, the radio will return to listen to the non-priority channel it was on before. But if the microphone is lifted, the radio will remain on the priority channel forgetting the non-priority channel it was on previously.

Priority-Scan Operation:

Operation of the radio with the priority function selected in the scan mode is similar to that of the non-priority scan mode with one exception. If the radio stops scanning ("locks up") on a non-priority channel the radio will occasionally look at the priority channel. If there is activity on the priority channel the radio will stay on the priority channel; if not, the radio will go back to the channel that was interrupted.

Lifting the microphone off-hook will cause the radio to stop scanning and go to the priority channel. Upon placing the microphone on-hook the radio will resume scanning.

If a call comes in on a non-priority channel, however, and the microphone is lifted off-hook (causing the radio to jump to the priority channel) the message channel is lost. To prevent this from occurring the user must note the channel the message was on and press that channel button on the keyboard (taking the radio out of the scan mode) and then pick up the microphone.

# WH2516 RECEIVER OPERATION

The operation of this radio is similar to that of the RH250. There are two receiver modes, manual and scan. The WH2516, however, powers up to the state the radio was in before the power was turned off. The radio will still do this even after the power connector is disconnected and then reconnected.

Manual Mode:

The manual mode is the same as the RH250 with the exception of selecting channels 11 through 16. Whenever the "1" button is pressed, the display will flash a "1" in the tens position. If a second number is not entered within three seconds the radio will revert to channel 1. If, however, a second button between 1 and 6 is pressed, the radio will select that channel 11 through 16, respectively.

Scan Mode:

The scan mode is similar to that of the RH250. The same conditions are required to scan, that is, adjust the squelch control to squelch the radio; place the microphone on-hook and press the SCAN button on the keyboard. The changes in the scan mode are as follows:

The WH2516 will not jump to the priority channel when answering a call. The only time this will occur is when the radio is scanning (SCAN LED blinking) and the microphone is lifted off hook. This is regardless of the priority function selected.

Scan delay time selections of 0.68, 1.3, and 2.0 seconds are available. After receiving a call, the programmer has the option of selecting one of three time delays before the radio starts scanning. The selection of the delay time is done during radio programming (see Section 2-2).

Programming the Scan List:

Entering, deleting, and reviewing the channels in the scan list are done in the same way as the RH250. Pressing ENTER enters the channel in the list; pressing DELETE deletes a channel from the list, and pressing the MANUAL button reviews the channels in the scan list.

The Priority Function:

The priority function is the same as the RH250's priority function. Press the PRIOR button to activate the priority function; press the PRIOR button again to deactive it. The WH2516, however, will not jump to the priority channel when activating the priority function. Also, any time the PRIOR button is pressed and held the radio will display the priority channel.

Priority-Manual Operation:

The priority-manual operation of the WH2516 is similar to the RH250 except for the following:

If the radio reverts to a priority channel while listening to a non-priority channel, regardless whether the microphone was lifted off-hook, the radio will go back to the non-priority channel it was on before.

When activating the priority function the radio will stay on the same channel.

Priority-Scan Operation:

The priority-scan operation of the WH2516 is similar to the RH250 except for the following:

When the scanner locks-up on a non-priority channel the radio jumps to the active priority channel; the radio will go back to the non-priority channel before starting the scanner. This occurs even if the microphone was taken off-hook.

The radio will not jump to the priority channel when the priority function is activated but will remain scanning.

#### TRANSMITTER OPERATION

To transmit, select the desired channel, lift the microphone off-hook, monitor to be sure the channel is not in use, key the transmitter, and speak into the microphone. To key the transmitter press the push-to-talk (PTT) button on the side of the microphone. Two-way conversation is accomplished by the push-to-talk, release-to-listen operation of the PTT button on the microphone. When transmitting a message make the conversation short and clear.

Note that the PTT button on the microphone is not enabled when the microphone is on-hook (microphone hang-up button connected to chassis ground). Also, while transmitting, the keyboard is disabled so accidental pressing of a button on the keyboard will not interrupt the transmission.

The WH2516 has some features not availabe in the RH250. One is a time-out timer. The timer is to prevent accidental PTT operation from blocking a channel. The available time-outs are 30, 60, and 120 seconds. When programmed (see Section 2-2) the time-out function is enabled on all channels.

Another feature available on the WH2516 is that the transmit CTCSS tone frequency can be different than the receiver decoder tone frequency.

#### 2-1 INSTALLATION

WARNING: THIS UNIT IS DESIGNED TO OPERATE IN VEHICLES WHICH HAVE A 12 VDC NEGATIVE GROUND POWER SUPPLY

Locate the radio in a convenient and accessible area in the vehicle's cab. Secure the mounting bracket and attach the radio. Mount the microphone hang-up clip. The microphone hang-up clip must be grounded to the vehicle's chassis. Connect the microphone.

Route the power cable supplied to the vehicle's battery. Connect the positive (red) lead to the positive (+) terminal on the battery; connect the negative (black) lead to the negative (-) terminal. Be sure to locate the wires away from any noise sources, such as the generator or alternator, ignition wires, etc. If there is not enough wire, splice additional wire to connect the leads to the battery. If the battery is located in an extremely remote location, find a buss connection that can handle a 5 amp current draw. Check this buss connection for ripple on the line. The ripple must be less than 200 mVRMS otherwise an alternator whine filter must be used (or find a better terminal block connection).

Mount the antenna and route the antenna feed cable to the radio. Connect the antenna and make adjustments for best radio-to-antenna match.

NOTE: Any adjustments affecting the transmitter's power output, carrier frequency and/or modulation deviation must be done by a qualified technician.

#### 2-2 ALIGNMENT

#### Programming the Radio

#### General:

The RH250 and WH2516 contain a programming jumper. Radio programming can only be accomplished when the radio is in the program mode. To place the radio in this mode follow the directions listed under "Entering the Programming Mode." The directions listed under "Programming" describes the programming procedure for each of the radios. Be sure to follow these procedures exactly otherwise the radio will not perform properly. The radio is programmed using a reverse-polish data entry technique. This is where the data is keyed in first and then entered into the channel memory.

Entering the Programming Mode:

- Before powering the radio up be sure that the programming jumper, JU401, is installed.
- 2. Turn on the radio.
- 3. Enter the programming mode by pressing "PRO PRIOR" "10" on the keyboard. The display will go blank.
- 4. The radio is now in the program mode. The radio will remain in the program mode until turned off. The radio is now ready to accept programming data. Follow the programming procedure for the particular radio being programmed. When programming is completed, follow the instructions on exiting the program mode.

Programming: (Note - to enter a zero (0) press the ten (10) button on the keyboard.)

- 1. RH250 Programming
  - a. Enter the program mode (see "Entering the Programming Mode").
  - b. Key in the receiver frequency (6-digit code) in kHz. To enter a 7-digit frequency (RH250UK only) subtract 2.5 kHz from the desired frequency and enter the results. (e.g. for a frequency of 164.6375 MHz enter 164635).
  - c. Select the simplex/half-duplex code (1-digit code).
    - 0 = simplex
    - 8 = half/duplex
  - d. Select CTCSS/transmitter operation code (1-digit code).
    - 0 = normal RX/TX operation
       (CTCSS encoder and decoder enabled if CTCSS tone
       selected)
    - 2 = Normal RX/TX operation
       (CTCSS encoder enabled only if CTCSS tone
       selected)
    - 4 = RX operation only; transmitter disabled
       (CTCSS decoder enabled if CTCSS tone selected)

2

e. Key in CTCSS tone code (2-digit code) from the table below:

<u>Code</u>	Frequency	Code	Frequency	Code	Frequency
00 01 02 03	no tone 67.00 Hz 71.90 74.4	13 14 15 16	103.5 Hz 107.2 110.9 114.8	26 27 28 29	162.2 Hz 167.9 173.8
04 05	77.0 79.7	17 18	118.8	30 31	179.9 186.2 192.8
06 07	82.5 85.4	19 20	127.3 131.8	32 33	203.5 210.7
08 09 10	88.5 91.5 94.8	21 22 23	136.5 141.3 146.2	34 35	218.1 225.7
11 12	97.4 100.0	24 25	151.4 156.7	36 37	233.6 241.8

- f. If an eight (8) was entered in Step c (half-duplex channel), then key in the transmit frequency in kHz (6-digit code). To enter a 7-digit code (RH250UK only) subtract 2.5 kHz from the desired frequency and enter the results. (e.g. for a frequency of 164.6375 MHz enter 164635).
- g. Press the ENTER button on the keyboard.
- h. Press the channel number the data is to be stored in. The channel number will be displayed after the data is stored.
- i. Program the other channels by doing Steps b through h for each channel.
- j. Delete any unprogrammed channels by pressing the DELETE button on the keyboard followed by pressing the ENTER button and the channel to be deleted. IF deleting more than one channel the DELETE button only needs to be pressed once followed by the ENTER CHAN. NO. sequence for each channel to be deleted.
- k. Review any channels that might be considered to be improperly programmed (see "Reviewing the Program").
- 1. Exit the program mode. Turn the power off. Remove the programming jumper, JU401.

#### 2. WH2516 Programming

- Enter the program mode (see "Entering the Programming Mode").
- in the receiver frequency in kHz (6-digit code). Key enter a 7-digit frequency (UK only) subtract kHz from the desired frequency and enter the results.
- Select the simplex/half-duplex code (1-digit code).
  - 0 = simplex
  - 8 = half/duplex
- Select the transmitter operation code (1-digit code). d.
  - 0 = normal RX/TX operation
  - 4 = RX operation only; TX disabled
- the RX CTCSS code from tone table given l.e. (2-digit code).
- Key in the TX CTCSS code from tone table given (2-digit code). This step does not have to be done if programming a simplex channel with the same RX and TX tone. The TX tone code must be entered if programming a half-duplex channel.
- Key in the TX frequency in kHz (6-digit code) programming a half-duplex channel. To enter a 7-digit frequency (UK only) subtract 2.5 kHz from the desired frequency and enter the results.
- h. Press the ENTER button on the keyboard.
- Press the channel the data is to be entered in. Note that when pressing the "1" button the tens digit on the channel display starts blinking the number 1. It do this for about three seconds, waiting for a second digit to be entered (for channels 11 through 16). The display reverts to channel 1 if no second digit is entered in the allotted time; channel 1 will then be programmed with the data.
- Repeat Steps b through i for all the channels to be j. programmed.
- Delete any unprogrammed channels. Follow the same k. procedure described in 1.j.

Key in the scan delay code (1-digit code) from table below:

Code

Scan Delay	WH2516A,B,C	WH2516UK
0.680 sec	0	1
1.3 sec	2	3
2.0 sec	4	5

Key in the Time-Out-Timer code (1 digit) from the table below:

Time Out	Code
NO time out	0
30 sec	1
60 sec	2
120 sec	4

Key in the External Decoder Interrupt Delay code from the table below:

Decoder	Delay	Code
Built-In CTCSS	0	0
External	100 ms	1
External	200	2
External	300	3
External	400	4
External	500	5
External	600	6
External	700	7
External	800	8
External	900	9

NOTE: When using external decoder consult the factory.

- o. Press the ENTER button on the keyboard.
- p. Press the SCAN button on the keyboard.
- Exit the programming mode by turning off the radio and removing the programming jumper, JU401.

#### Reviewing the Program:

- Before the channels can be reviewed, the radio must be in the programming mode. If the radio is already in the programming mode then continue on to Step 2; if not, follow the procedure in "Entering the Programming Mode."
- Reviewing the program for the channels is the same for both models, RH250 and WH2516.
  - Press the MANUAL button on the keyboard.

b. Press the channel number to be reviewed. Note that when reviewing channel 1 on the WH2516, a 1 will flash in the tens digit. This is not part of the channel's program; the radio is just waiting for the second digit entry for channels 11 through 16.

The radio will display, using the one's digit on the channel display, the programmed data for the selected channel. Each data digit is displayed for two seconds, starting with the receiver frequency through to the transmitter frequency in the same order the channel was programmed.

- 3. Reviewing the radio configuration (WH2516 only)
  - a. Press the MANUAL button on the keyboard.
  - b. Press the SCAN button on the keyboard.

The one's digit on the channel display will display in order: the scan delay code, the time-out-timer code, and a zero, in that order (each code displayed for two seconds).

#### Transmitter Alignment

Equipment Required:

- 1. Termiline Wattmeter or Through-line Wattmeter with a termination into 50 ohm dummy load
- 2. Frequency Counter with an accuracy of +100 Hz
- 3. FM Deviation Monitor
- 4. DC Voltmeter with 1 megohm input impedance
- 5. Hex head and small straight blade alignment tools
- 6. Mic Matching Network (shown in Figure 3)
- 7. Audio Generator
- 8. Power Supply

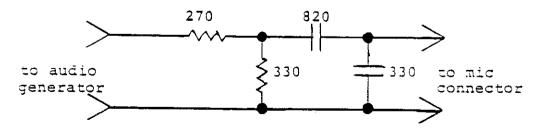


FIGURE 3

0300-40427-800

Pre-Alignment Procedure: (radio plugged in and operating)

- Set the cores of L501, L502, L503, and L504 flush with the top of the coil form.
- Connect the DC Voltmeter between Pin 6 of IC502 ground (this point is also accessible at the connection of the green wire and R201 on the VCO Board).
- Select the highest frequency (receive or transmit, whichever is highest) and tune L201 for 7.5 V on the Voltmeter (use the access hole on chassis side).
- Select the lowest frequency. Be sure the voltage on the 4. Voltmeter does not drop below 4 volts. If these voltages are exceeded then the transceiver's specifications cannot be quaranteed.
- 5. Adjust R560 to the most counterclockwise position.
- 6. the Voltmeter and continue on to the Transmitter RF Alignment Procedure.

#### Transmitter RF Alignment Procedure:

- 1. Connect the DC Voltmeter between M5 and ground.
- 2. Calculate the mathematical center of the transmit frequencies. If a channel is not programmed within +100 kHz of the mathematical center, program one.
- Connect the power meter to the antenna port making sure the line is terminated into 50 ohms.
- 4. Connect the Mic Matching Network and connect the Audio Generator to the Matching Network. Set the Generator to 1 kHz with an output of 0 volts.
- $\underline{\text{Ke\'y}}$  the transmitter and tune L501 and L502 for peak voltage on the Voltmeter. Tune L503 for a voltage dip on the Voltmeter. Tune L504 for peak voltage on the Voltmeter. Power should register on the power meter. If not, tune C307 for a power reading. This voltage will be about 0.5 V. Unkey transmitter.
- Key the transmitter momentarily for each of the following adjustments:

Adjust C301, C307, C311, and C313 for maximum output power.

Retune L501 and L502 for peak voltage on Voltmeter. Disconnect the Voltmeter.

Retune L503 and L504 for maximum output power.

Readjust C301, C307, C311, and C313 for maximum power.

Adjust R560 until a decrease in power is noticed. This step must be performed in order to activate the reverse power protection circuit.

Unkey transmitter.

#### Modulation Adjustment:

- 1. Select a channel with no tone. If all channels have tone, turn R561 to the maximum counterclockwise position.
- 2. Increase the Audio Generator's output to 4-volts rms.
- 3. Key the transmitter.
- 4. Adjust R516 for the proper modulation deviation as follows:

Models A, B, or C with CTCSS adjust for +4. 0 kHz.

Models A, B, or C without CTCSS adjust for +4.5 kHz.

Models UK with CTCSS adjust for +2.0 kHz.

Models UK without CTCSS adjust for +2.1 kHz.

- 5. Decrease audio output of Audio Generator to zero.
- 6. If the radio has CTCSS tone, select a tone channel and adjust R561 for proper tone deviation. For Models A, B, or C adjust for +750 Hz deviation; for UK Model adjust for +300 Hz tone deviation.
- 7. Unkey transmitter.

#### Carrier Frequency Adjustment:

1. Keying transmitter adjust C545 for the correct currier frequency within +100 Hz.

NOTE: Insure that transmitter is not keyed before proceeding.

2

### Receiver Alignment

#### Equipment Required:

- Generator with frequency calibrated within Signal +100 Hz
- 2. Frequency Counter (not needed if transmitter carrier frequency set procedure has been done)
- 3. DC Voltmeter
- 4. AC Voltmeter with dB scale
- 5: SINAD Distortion Meter (may not be used depending on type of RF alignment method used)
- б. 10 MHz Bandwidth Scope (may not be used depending on type of IF alignment method used)

# Pre-Alignment Procedure:

- Set L401, L402, L403, L404, and L406 so that the core is flush with top of the coil form.
- With no signal to the radio and power on, adjust L409 for 4.5 VDC +0.25 V at Pin 10 of IC405 (referenced to chassis ground).
- If the VCO has not yet been adjusted (L201) then perform Steps 2 through 4 listed under "Pre-Alignment Procedure" in Transmitter Alignment part of Section 2-2.
- If the transmitter carrier frequency adjustment has not been done (reference paragraph 1 of the "Carrier Frequency Adjustment" instruction), the receiver local oscillator frequency must be adjusted. Do this by connecting the Frequency Counter's probe through a 27pF capacitor to the tap of L406. The frequency measured will be the carrier frequency minus 10.7 MHz. If not, adjust C545 for the correct frequency. NOTE: adjustment of C545 must be made in accordance with paragraph 1 of the "Carrier Frequency Adjustment" instructions.
- 5. Put the radio in the MONITOR mode.

#### Local Oscillator Adjustment:

- Connect a DC Voltmeter between M2 and ground.
- Tune L405 for a dip in the Voltmeter reading. 2.
- 3. Connect the Voltmeter between M3 and ground.

- 4. Tune L406 for peak voltage on the Voltmeter.
- 5. Retune L405 and L406 for a peak reading on the Voltmeter. RF Circuit Adjustment:

# l. Method 1 - Quieting Method

- a. Connect an AC Voltmeter across the speaker terminals. Unsquelch the radio and adjust the noise volume to a comfortable listening level. Note this reference level on the AC dB scale.
- b. Connect an unmodulated RF Signal Generator to the antenna connector and set the Generator to the receiver frequency.
- c. Increase the RF output of the Generator until the noise level drops 15 dB as read on the Voltmeter.
- d. Tune L401, L402, L403, and L404 for minimum noise. While tuning, decrease the Generator's RF output to maintain the noise level between the 20 and 15 dB quieting points.
- e. Repeat Step d. until maximum quieting is obtained. A 20 dB quieting sensitivity of 0.5 uV or less should be measured. If not, then go on to "IF Adjustment," Method 1. If the quieting measurement is correct, then go to "Discriminator Adjustment."

# 2. Method 2 -SINAD Distortion Method

- a. Connect the SINAD Distortion Meter across the speaker terminals. Unsquelch the radio and adjust the volume to a comfortable listening level.
- b. Connect a modulated Signal Generator, that has been set to the correct receive frequency, to the antenna connector. Modulate the Generator with a 1 kHz tone at the following deviations: for the RH250A, B, or C = +3.0 kHz; RH250UK = +1.5 kHz.
- c. Increase the Generator's RF output until a 6 dB SINAD is measured.
- d. Adjust L401, L402, L403, and L404 for maximum SINAD ratio.

- Decrease Generator's output to maintain 6 dB SINAD e. and repeat Step d. until no improvement in SINAD can be made.
- Measure 12 dB SINAD signal level. This level should be less than 0.35 uV (-116 dBm). If it is not, go on to IF Alignment Method 2. If satisfactory, go on to Discriminator Adjustment.

#### IF Adjustment:

#### Method 1 - RF Level Method

- Connect a scope between M4 and ground.
- an unmodulated Signal Generator to the b. Connect antenna connector.
- Increase the Generator's output for a 100 mV peak-to-peak reading on the Oscilloscope. The RF level should be approximately 20 uV (-81 dBm).
- Adjust L407 for greatest peak-to-peak voltage on the scope.

#### 2. Method 2 - SINAD Distortion Method

- Connect a SINAD Distortion Meter across the speaker a. terminals.
- Connect a Signal Generator, modulated as given paragraph 2.b. under "RF Circuit Adjustment."
- Adjust the Generator's RF output for a 6 dB SINAD reading on the meter.
- Adjust L407 for the best SINAD.

#### Discriminator Adjustment:

- Connect an AC Voltmeter across the speaker terminals.
- Connect a Signal Generator, modulated per paragraph 2.b. under "RF Circuit Adjustment," to the antenna connector. Adjust the RF output level to 1 mV (-47 dBm).
- Adjust L409 for maximum AC voltage on the meter.

#### 2-3 INITIAL TESTS

Before installing the unit, perform the following checks. Select and test each channel for:

- Proper receiver sensitivity (0.35 uV SINAD max)
- Proper transmitter power output (25 W min)
- 3. Correct transmitter carrier frequency (+100 Hz)
- Correct modulation deviation limiting point 4.
  - +4 kHz peak A,B,C models with a CTCSS channel +4.5 kHz peak A,B,C models without CTCSS

  - +2.0 kHz peak UK model with a CTCSS channel
  - +2.5 kHz peak UK model without CTCSS
- 5. Correct CTCSS tone modulation (if applicable)

Between 500 Hz and 1 kHz peak - A,B,C models Between 250 Hz and 500 Hz peak - UK model

- 6. Proper CTCSS decoder operation (if applicable)
- 7. Correct CTCSS encoding frequency (if applicable)
- Correct VCO voltage in RX and TX modes (between 4 - 7.5 VDC

Select all the functions on the keypad to be sure they are operable. For example: place the radio in the scan mode and make sure it can lock-up on a busy channel. Check the Priority Function and Priority Scan mode for proper operation. Be sure all the LEDs are lighting correctly.

After installation, test the unit on an active channel, testing out any encoder options, for example, to see if the system responds correctly. Start and run the vehicle to be sure there is no interference with the radio's performance.

#### 2-4 CIRCUIT DESCRIPTIONS

Receiver (refer to Figure 4 - Block Diagram)

The received signal passes through a solid state T/R switch on the PA Board and then to the RF amplifier, Q409, on the Main Board. The output of the RF amp is coupled to the gate circuit of the mixer stage, Q410. The signal of the first local oscillator (LO) is fed to the source input of the mixer transistor, Q410. The first LO's frequency is 10.7 MHz below the received signal's carrier frequency.

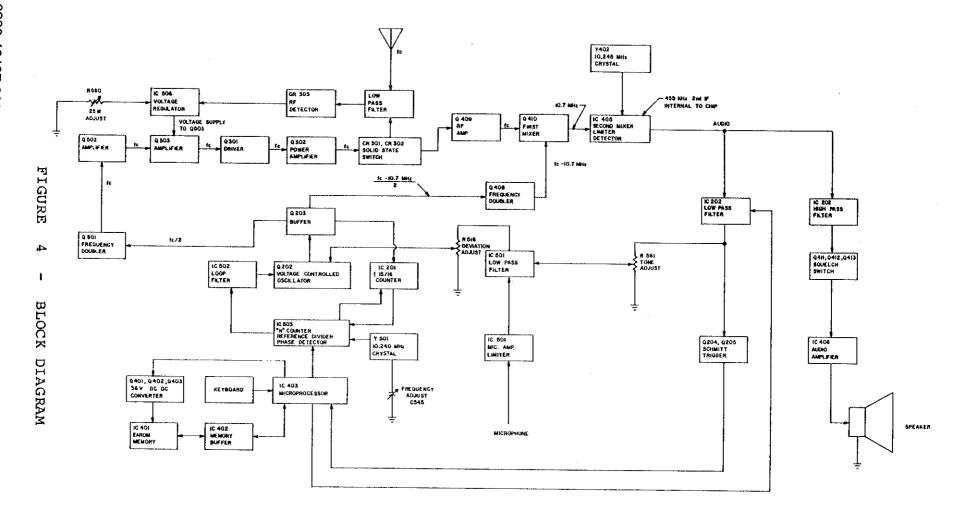
The resultant 10.7 MHz signal from the mixer is filtered by a 4-pole crystal filter. The filtered 10.7 MHz signal is fed to the IF integrated circuit. The IF chip contains the second LO and second mixer. The second LO's frequency is 10.245 MHz. By mixing the 10.7 MHz frequency and the second LO frequency, the second IF is obtained, 455 kHz, which is filtered by a ceramic filter, CF401. The filtered 455 kHz is passed through limiting amplifiers and then coupled to a quadrature detector. The quadrature detector (on IC405 along with L409) converts the frequency modulated signal to an amplitude modulated (voltage) signal. The audio output is Pin 10 of IC405.

The audio output from the quadrature detector, Pin 10, is applied to the de-emphasis circuit, R221 and C226, and to the input of the low-pass tone filter, IC202 (C and B). The low-pass tone filter amplifies the tone and filters out the audio voice signals. The output of the tone filter is fed into a Schmitt trigger, Q204 and Q205, which shapes the tones into the correct digital waveforms for the microprocessor (uP) to decode the tones. If the correct tone is decoded, the uP will turn the MSG LED on and un-mute the receive audio path. After the de-emphasis circuit, the receive voice audio passes through a high-pass filter, IC202 (D and A). The high-pass filter reduces the amplitude of the tone signal to an acceptable level in the receive audio path with a minimal affect on the overall receive audio.

The input to the squelch circuit is restricted to high frequency audio, approximately 6 to 25 kHz, by the use of R and C components. The "noise" occurring in this range is amplified by IC405 and detected by CR410. The DC voltage resulting from the detected "noise" is applied to IC405, Pin 14 which drives Pin 16 low and activates the squelch switch circuit, Q411, Q412, and Q413. When the "noise" is of sufficient amplitude, the audio is turned off and the receiver is muted. When a signal appears, the "noise" is reduced to a point where the detected signal is no longer sufficient to mute the audio.

If the channel being received is one that is programmed for a CTCSS tone, the microphone is on hook and the monitor switch is not in the MON position; even though the noise is reduced by a received signal on the correct RF carrier frequency, if the uP, IC403, does not decode the correct tone from the Schmitt trigger circuit, the uP will then activate the squelch switch circuit and the audio will remain muted. If the correct tone is decoded, the squelch switch circuit will not mute the audio. The audio is turned "ON" and the audio amplifier, IC406, is allowed to operate normally and deliver audio to the speaker.

2



#### Transmitter (refer to Figure 4 - Block Diagram)

Audio speech is converted from air pressure variations to an electrical signal by the microphone which also pre-emphasizes the audio signal by 6 dB per octave. This signal is then applied to two operational amplifiers, IC501A and IC501D. The Modulation Limiter is the second operational amplifier, IC501A. There is sufficient gain in the first and second operational amplifier so when a signal is applied which is 20 dB greater than that required for a 3 kHz deviation, the second operational amplifier will go into rail-to-rail limiting; i.e.,  $V_{\rm CC}$  -0.7 V and 0 V.

After the audio signal is limited, it passes through a four-pole active low-pass filter. This active filter consists of the third and fourth operational amplifiers of IC501 (B and C) and its associated resistors and capacitors. The resultant signal is then limited with respect to sideband splatter and has an 18 dB per octave roll-off above 3 kHz.

The CTCSS tones are applied after the audio limiter but before the TX audio low-pass filter. The tones are generated by the uP and their harmonics are filtered by the low-pass filter, IC202 (B and C). R561 is used for the adjustment of the tone modulation signal.

The output of the modulation amplifier/post limiter filter circuit, Pin 8 of IC501, is fed to a master deviation control (R516). This control is set by running the modulation amplifier into full limiting and adjusting R516 for maximum system deviation.

The audio is then applied to a varactor frequency modulator. The varactor, CR201, is series-coupled through C202 and C204 to the voltage controlled oscillator, VCO. By varying the voltage on the varactor diode at an audio rate, the resonant frequency of the VCO is varied which results in the oscillator output being frequency modulated at the audio frequency. The capacitance change versus voltage, of the varactor, is almost linear which results in low distortion. The frequency doubling stage, Q501, increases both the VCO frequency and the deviation to the desired value.

The input to Q501 is one half (1/2) the carrier frequency and after passing through Q501, the signal is "rich" in harmonics of the input frequency. L501 and L502 are tuned for the carrier frequency and have attenuation to the fundamental and other harmonics. The signal is then amplified by Q502 and further attenuation to the fundamental and harmonics is achieved by L503 and L504.

The amplifier, Q503, the driver, Q301, and the power amplifier, Q302, stages are used to amplify the carrier signal to the required output power. Impedance matching to 50 ohms is provided by L307, C310, C311, C312, and C313. The stages in this section operate in the Class C mode.

During transmit, saturated switch Q510 is turned on supplying biasing current for CR301 and CR302. When CR302 is biased "on," a short to ground is provided at this point. Through phase rotation, C316, L309, and C315 present a high impedance to the RF path at CR301. This high impedance prevents the RF power from going to the receiver. Also, when CR301 is turned "on," this presents a low impedance to the RF power, thereby allowing the RF power to be coupled into the low-pass filter.

Harmonic suppression, which reduces the harmonics of the carrier below the level that is required by the FCC, is provided by the output low-pass filter. This filter is composed of L310, L311, L312, L313, C317, C318, and C319. The cutoff frequency is approximately 210 MHz.

The RF output power is sampled by R304 and R305 and rectified by CR303. This rectified voltage is filtered by C321 and the resultant D.C. is applied to the inverting input, Pin 4, of the variable voltage regulator, IC506. By varying R560, the voltage at Pin 4 can be varied which, when compared to the voltage at Pin 5, varies the output voltage at Pin 10, which is the supply voltage for Q503. R560 is adjusted so that the output power is 25 watts. For whatever reason, if the output power goes higher or lower than 25 watts, the voltage regulator compensates and adjusts the voltage on Q503 to maintain a 25 watt output.

#### Control Board

The digital displays, DS101 and DS102, on the control board are seven-segment yellow LED channel displays. These displays are controlled by circuitry on the main board. Binary-coded decimal information is sent to the decoder/driver, IC404, from the uP for DS102. IC404 then drives DS102 to show the correct decoded number. DS101 is controlled by Q407, which is activated by the uP.

The TX, SCAN, MSG, and PRIORITY LEDs are controlled by Q101, Q102, Q103, and Q104, respectively. These transistors are used as NPN saturated switches which are activated directly by the uP. Q101 is controlled by the TX 9.5 V supply; Q102, Q103, and Q104 are controlled by the microprocessor, IC403.

The MON switch, SW101, is a SPDT switch used to disable the tone decoding when on a tone channel and to reset the MSG LED. The DAY-NIGHT switch, SW102, is a DPDT switch used to control the brightness of the display and the illumination of the keyboard. In the DAY position, the displays are driven by 5 V and the keyboard is not lit. In the NIGHT position, the displays are driven by 2.9 V because three diodes are added in series with the 5 V line to the displays. Also, in the NIGHT position, the keyboard is illuminated by an incandescent light bulb in conjunction with a light-bar.

The volume control, R101, takes the audio from the squelch switch circuit and controls the voltage level going to the audio amplifier, IC406. The squelch control, R102, controls the amplitude of noise signal supplied to the input of the squelch noise amplifier, Pin 12 of IC405.

#### Synthesizer

The synthesizer consists of a voltage-controlled oscillator (VCO), reference oscillator, "N" and "A" dividers, phase detector, and a low-pass loop filter. The digital information for the synthesizer to be at one half (1/2) the correct frequency for the receiver or the transmitter comes from the uP. The synthesizer integrated circuit, IC503, contains the reference oscillator "N" divider, phase detector, out-of-lock detector, and receive/transmit switches.

The VCO consists of Q202, L201, C202, C204, C205, C218, C208, C210, CR201, and CR202. The frequency of the oscillator is determined by the voltage across CR202. This frequency is divided by either 15 or 16 by IC201. The resultant frequency is then divided by a programmable "N," contained in IC503, which results in a frequency close to 2500 Hz, 6.25 kHz in the "UK" model.

The reference oscillator consists of Y501, IC503, C543, C544, and C545, which is used for fine frequency adjustment. The oscillator is a parallel resonant Colpitts type. The reference oscillator has a heater-controlled crystal, Y501. This crystal is specified to ensure that the frequency stability between -5°C and +65°C is within +0.0005%. The heater resistor, R545, begins to heat up at approximately +10°C and is well activated at 0°C. This ensures +0.0005% frequency stability over the temperature range of -30°C to +60°C for both the receiver and transmitter. C543, C544, and C545 are NPO ceramic capacitors, thereby adding additional stability to the oscillator. The reference oscillator frequency of 10.240 MHz is divided by 4,096 and the resultant frequency is 2500 Hz for the "A, B, and C" models. The reference divider in the "UK" model takes a 12.8 MHz reference oscillator frequency and divides by 2,048 to get the 6.25 kHz reference frequency.

The reference signal is compared to the signal out of the N counter (internally) and an error signal is generated at Pin 4 of IC503.

The error voltage from the phase detector is then amplified and filtered by IC502 and becomes the control voltage for the This voltage is applied to CR202 and changes the VCO frequency in a direction that reduces the phase differences between reference oscillator frequency and the VCO frequency. When the loop is "LOCKED," the frequency of the VCO is proportional to the frequency of the input signal from the reference oscillator.

#### Microprocessor and EAROM

The microprocessor, IC403, acts as a central controller. inputs such as the keyboard, the EAROM, PTT line, monitors monitor switch, hookswitch, programming jumper, squelch, and CTCSS tone input. It controls the display and status LEDs, information placed in the EAROM, receiver squelch operation, the beep for keyboard contact closure, synthesizer frequency, CTCSS tone frequency, and transmitter/modulation enable line.

Starting with the keyboard, which is a 4 x 4 crosspoint matrix, the column contacts are connected to Pins 3, 4, 5, and 6 of IC403 and the row contacts are connected to Pins 19, 18, 17, and 16 of IC403. Whenever the radio is idle, the column lines are low (less than 0.8 VDC) and the row lines are high (greater than 2 VDC). When a contact is closed, the microprocessor senses a change on one of the row lines and investigates further to determine which column closure caused the row line to go low. The voltages on the schematic are when the keyboard is idle.

The display and status LEDs are controlled by the microprocessor. DS101 displays a one (1) when Q407 is turned When Channel 10 is selected, the base voltage will be DS102 is driven by a BCD to seven-segment decoder, IC404. The display segments are defined in Figure 5.

	Display	D	С	В	A
	0	0	0	0	0
	1	0	0	0	1
a	2	0	0	1	0
	3	0	0	1	1
f b	4	0	1	0	0
	5	0	1	0	1
' g	6	0	1	1	0
	7	0	1	1	1
e	8	1	0	0	0
	9	1	0	0	1
d					

FIGURE 5

The inputs to IC404 are four (4) BCD (binary-coded decimal) lines (A,B,C, and D) from the microprocessor, IC403. A zero is displayed when the BCD lines are all low (less than 0.8 V) as shown in the table of Figure 5. For a zero, the a,b,c,d,e, and f segments are turned on by pulling Pins 1, 13,10,8,7, and 2 low, respectively. The microprocessor also controls the PRIORITY, MSG, and SCAN LEDs through Q104, Q103, and Q102, respectively. Turning on the transistors causes the LEDs to turn on.

CTCSS tones are both encoded from and decoded by the microprocessor. The encoded tone is derived from the signals at Pins 30, 31, and 32 of IC403. These are summed and filtered on the VCO/Filter Board. The CTCSS tone signal received after filtering and shaping on the VCO/Filter Board is interrogated by the microprocessor at Pin 38. The microprocessor, if programmed for CTCSS, will interrogate the signal on the line provided a carrier is present. Carrier detection is accomplished by momentarily looking at the squelch control line (the line is being used as an input in this case), to determine whether the radio is squelched or not. The squelch circuit must be operative, i.e. the squelch control must be adjusted so that without a carrier present there is no noise from the speaker. The reason this is done is to eliminate false decodes on noise. When a signal is received and the correct tone is present, the microprocessor releases the squelch control line (Pin 28 of IC403 now acting as an output). The microprocessor will also release the squelch control line when Pins 14 or 23 go high; this occurs when the microphone goes off-hook or the monitor switch is in the MON position.

The CTCSS tone frequency is determined by counting circuitry in the microprocessor. The time base reference for these tones comes from the timing oscillator of the microprocessor. The oscillator's frequency is 3.579545 MHz. This oscillator serves as the clock for the microprocessor and is essential for its operation.

The microprocessor programs and reviews information stored in the EAROM through a buffer, IC402. This IC translates voltage levels between 5 V (microprocessor side) to 15 V (EAROM side). The inputs, driven by 0 and 5 V levels, are Pins 2,5,7,9,11, and 14. The outputs, 0 and 15 V level drivers, are Pins 3,4,6,10,12, and 15. The voltages on the schematic are static, that is, the voltages shown are when the EAROM is idle.

When the EAROM is accessed (for a read or write operation), the high voltage supply is activated (by the microprocessor). The collector of Q403 pulses low to activate the high voltage supply. During this time, there is a +15 V level at Pin 1 and a -21 V level at Pin 2 of IC401. The status LEDs also flicker during an EAROM access.

The receiver and transmitter frequency codes are controlled by the microprocessor. The microprocessor takes the stored information from the EAROM and serially transmits it to the synthesizer chip, IC503 (SYNTH DATA, SYNTH CLOCK lines). The synthesizer clock path (SYNTH CLOCK) is the line connecting Pin 8 of IC403 to Pin 9 of IC503. The synthesizer data path (SYNTH DATA) is the line connecting Pin 9 of IC403 to Pin 10 of IC503. Both lines are normally low when in an idle state. During data transfer the clock line alternates between +5 V and 0 V, around a frequency of 12.8 kHz, clocking the data into IC503. When the radio is turned on, the microprocessor is reset by the delay in voltage rise on Pin 39 caused by C470. A low on this line restarts the microprocessor and the radio will "set-up" on the priority channel.

The WH2516 has a different reset circuit than the RH250. Instead of C470 resetting the microprocessor, a transistor, Q405, does. When the radio is turned on, Q405 holds Pin 39 of IC403 low. When the voltage on the 13 V switched lines reaches 8 V, Q404 is biased on, thereby turning off Q405. This series of events holds Pin 39 of IC403 low while the 5 V supply stabilizes. Anytime the 13 V line fluctuates below 8 V, the microprocessor will be reset. This allows the microprocessor to be held in reset before the 5 V supply becomes unregulated. The WH2516 reset schematic is shown in Figure 6.

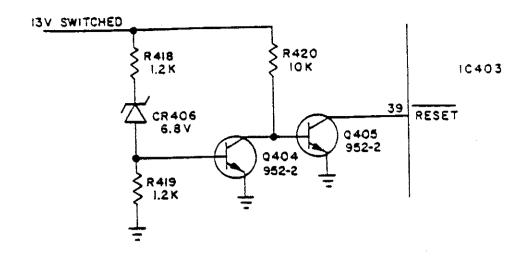


FIGURE 6 - RESET CIRCUIT WH2516

#### 36 V Supply and Control Switching

The uP controls when the 36 V DC to DC converter is activated. To test if the 36 V power supply is operating correctly, ground the collector of Q403 to turn on the DC to DC converter. The main components of the 36 V supply are T401, Q401, Q402, CR401, CR402, CR403, R401, R402, R403, R404, C401, C402, and C403. When activated, there is approximately +15 V on the cathode of the 36 V Zener diode, CR403, and -21 V on the anode of CR403 (voltages are relative to chassis ground).

The radio's main power, 13 V at J3, is regulated into two supplies. The digital circuits associated with the microprocessor and synthesizer derive power from the 5 V supply (regulated by IC504). The circuits which derive power from the 9.5 V supply are as follows: the receiver's RF, IF and audio circuits; the transmitter's modulation and exciter circuits; and the VCO oscillator, buffer, and loop filter circuits.

The receiver circuits receive a switched 9.5 V voltage which is controlled by Q508, Q507, and the synthesizer chip (IC503, Pin 12). In the receive mode the base of Q507 is around 0.7 V. Q507 saturates, turning on Q508. The transmitter's exciter circuits also have a switched 9.5 V voltage. This voltage is controlled by Q505, Q509, Q506, the synthesizer chip (IC503, Pin 13), Q406, and the microprocessor (IC403, Pin 27). Q509 is turned on only if three conditions are met. First, the transmitter frequency data transferred to the synthesizer IC must be received correctly; second, the phase-lock loop mst be "LOCKED"; third, the microprocessor must release the ENABLE line. The synthesizer chip releases

2

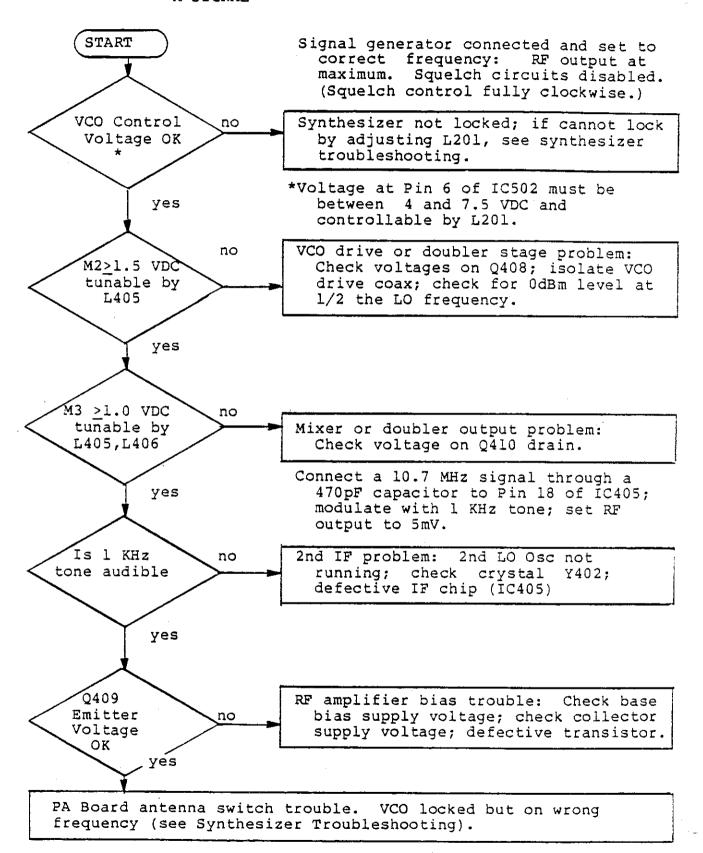
the TX ENABLE line at Pin 13 of IC503 if the TX frequency information is correctly received. When the synthesizer is phase-locked, voltage at Pin 6 between 4 and 7.5 VDC and adjustable by L201, Pin 7 of IC503 will be 4.9 VDC. When the synthesizer loop goes out of lock, Pin 7 of IC503 pulses low, holding the voltage at Pin 13 (IC503 still) to around 0.8 VDC. The microprocessor releases the TX ENABLE line by pulling the base of Q506 below 0.5 VDC via Q406. Q406 also pulls the base line of Q201 low activating the modulation varactor on the VCO Board. When these three conditions are met, the TX ENABLE line is at 1.6 VDC turning on Q509; this in turn allows the exciter to receive its supply voltage. Q509 also turns on Q510, allowing a switched 13.8 V line to activate the transmit switch on the PA Board and supplies 13 V to the exciter output regulator circuit.

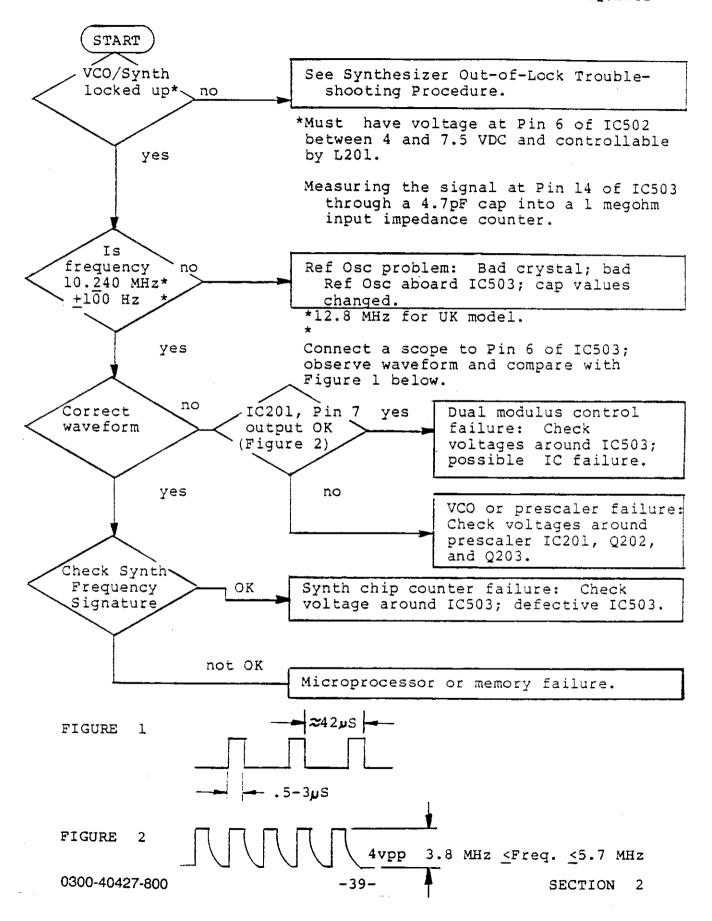
#### 2-5 TROUBLESHOOTING

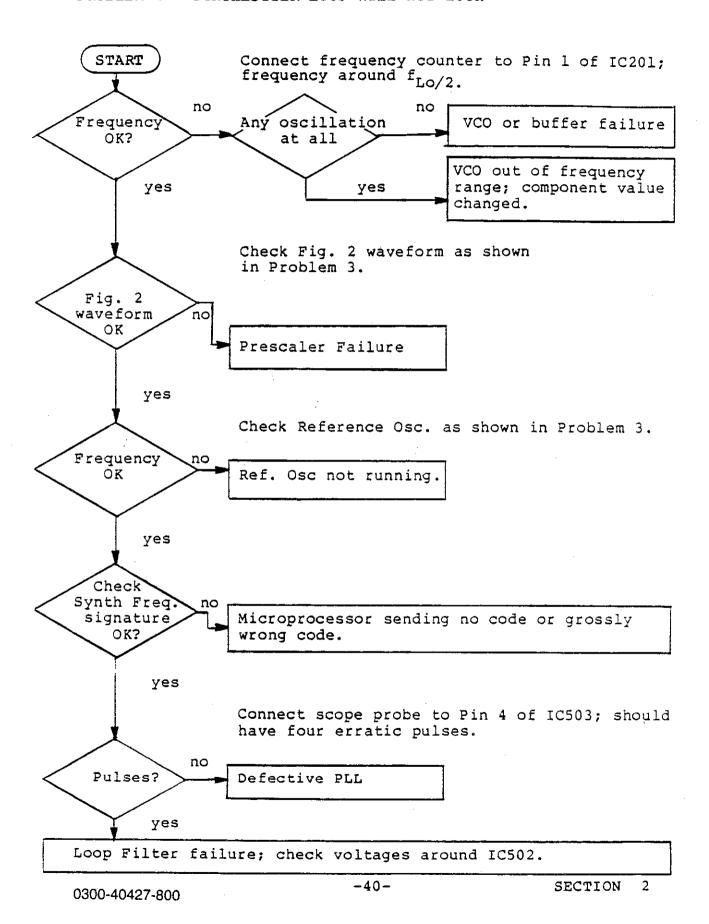
The troubleshooting flowcharts on the following pages are designed to aid in localizing the problem area. Once the problem area is localized, use voltage measurement data, visual inspections of components in the area, and other troubleshooting practices to find the defective component. The voltages shown on the schematics are all referenced to ground. They were made with a voltmeter having a 10 megohm input impedance.

PROBLEM 1 - RECEIVER COMPLETELY DEAD, NO NOISE AT SPEAKER START With no signal applied; MONITOR MODE (CTCSS): Squelch disabled LEDs no Light, Channel, Power Supply Display OK Problem yes Noise IF Chip Problem: Check power on Pin 4. no Check discriminator voltage (4.5 VDC) Audio at Pin 10 of IC405 at Pin 10. Check voltages on Pins 5,6,7, and 8. yes Problem with Audio Filter: Check DC voltages on Pins 1 and 14 (4.2V). Check for audio at Pin 14 of IC202. Noise Audio. no At Pin 1 of IC202 yes Noise Audio no Defect in Squelch Circuit: Check At Collector voltage at Pin 16 of IC405 (5V). of Q413 Check voltage at collector of Q412 (OV). yes Noise no Coupling Problem: Bad vol control, Audio on bad cable or connector, open Pin 1 of IC406 coupling cap. (Vol Control Max Volume) yes Audio Amplifier Problem: Check power supply; check speaker.

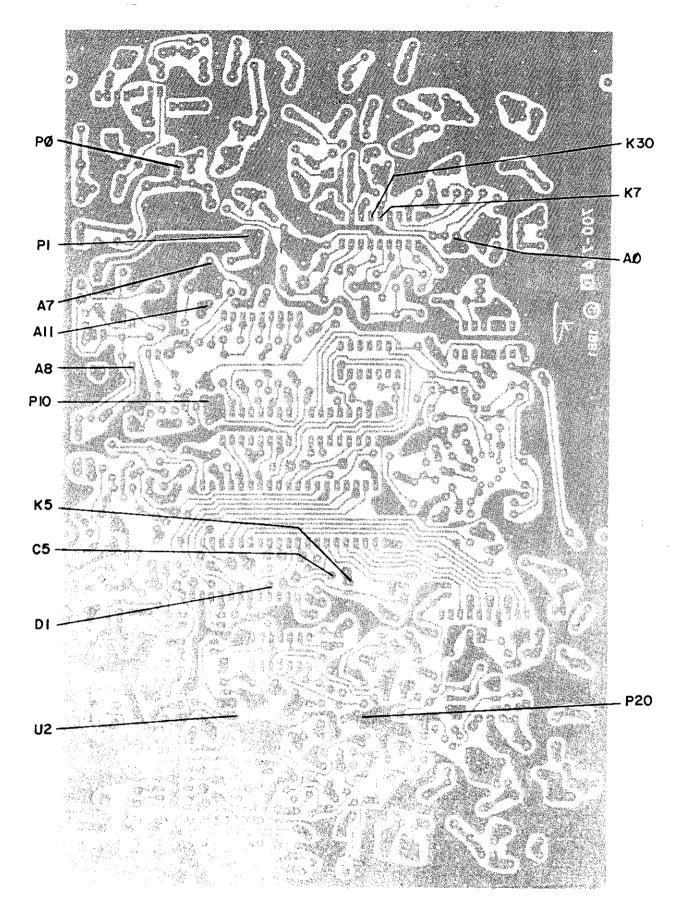
PROBLEM 2 - RECEIVER NOISE PRESENT BUT WILL NOT RECEIVE A SIGNAL



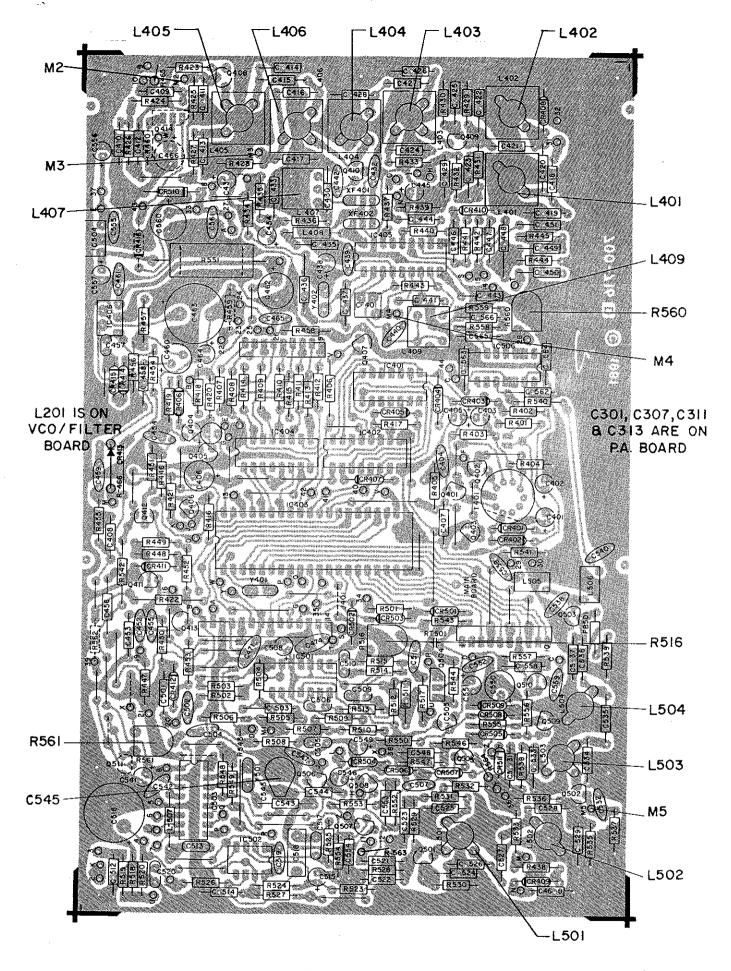




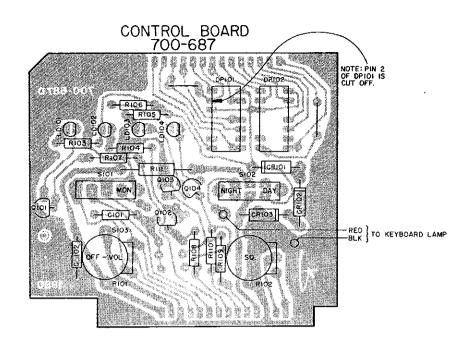
2-6 DIAGRAMS, VOLTAGE DATA, AND SCHEMATICS



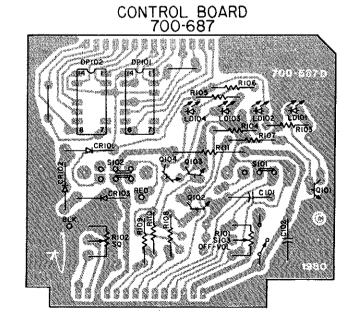
CIRCUIT TIE POINTS



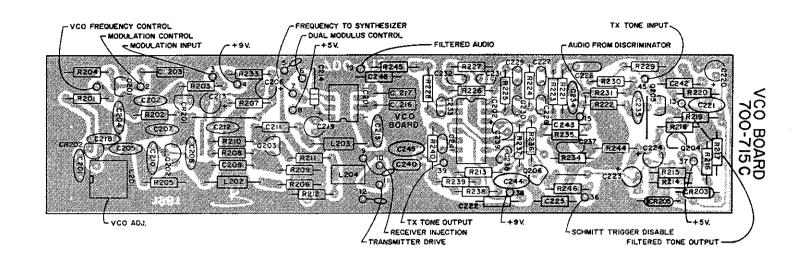
TUNING POINTS



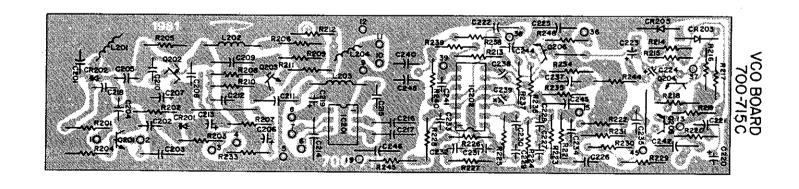
PARTS PLACEMENT CONTROL BOARD



PARTS OVERLAY CONTROL BOARD



PARTS PLACEMENT VCO BOARD



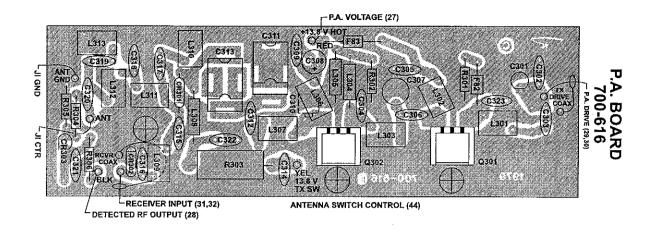
PARTS OVERLAY VCO BOARD

0300-40427-800

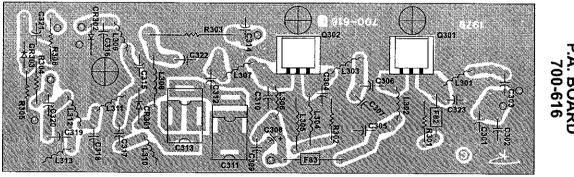
-45-

SECTION

2



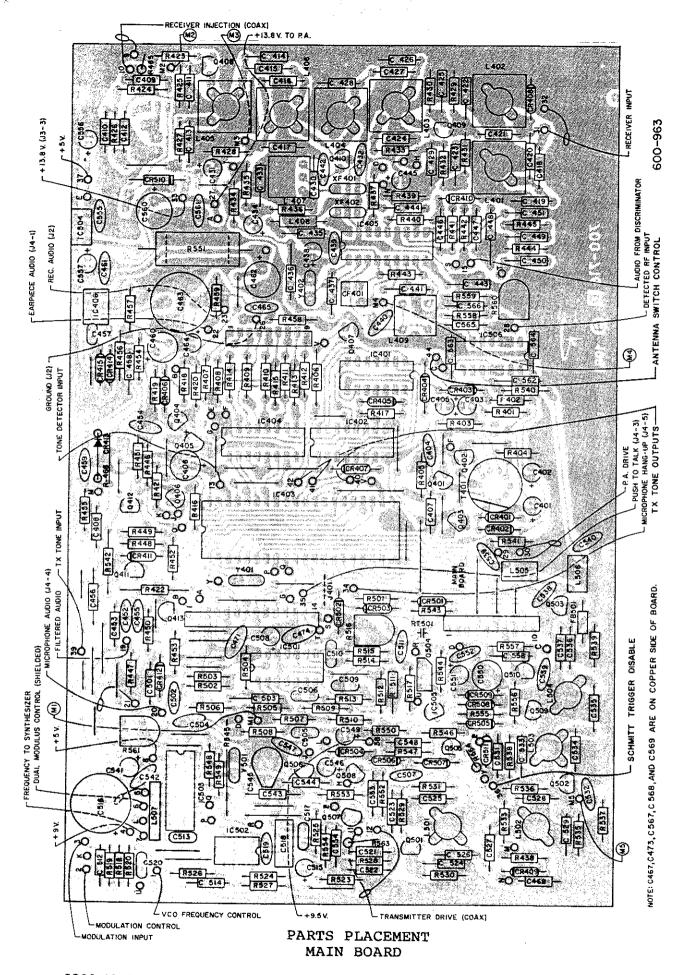
PARTS PLACEMENT P.A. BOARD

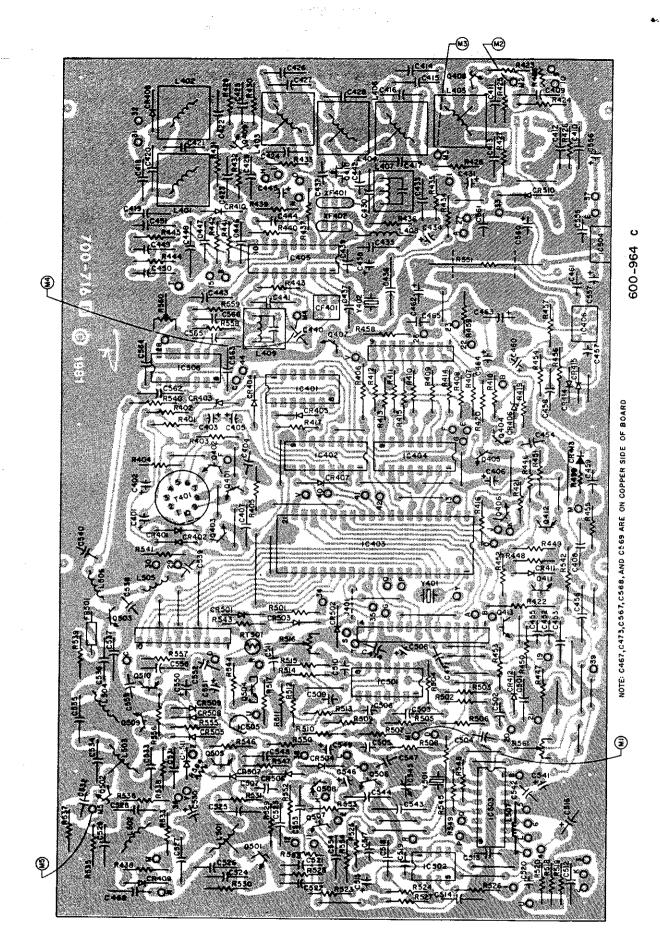


PARTS OVERLAY P.A. BOARD

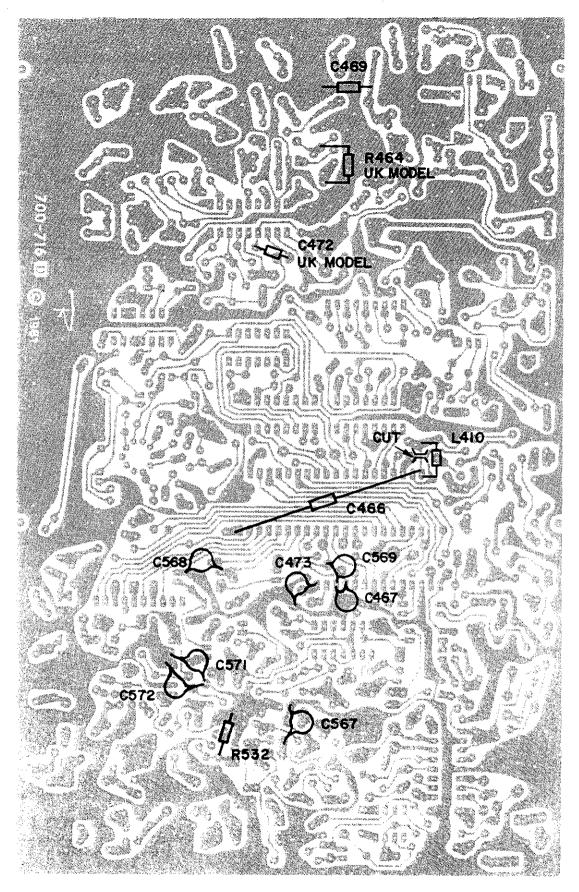
0300-40427-800

SECTION 2

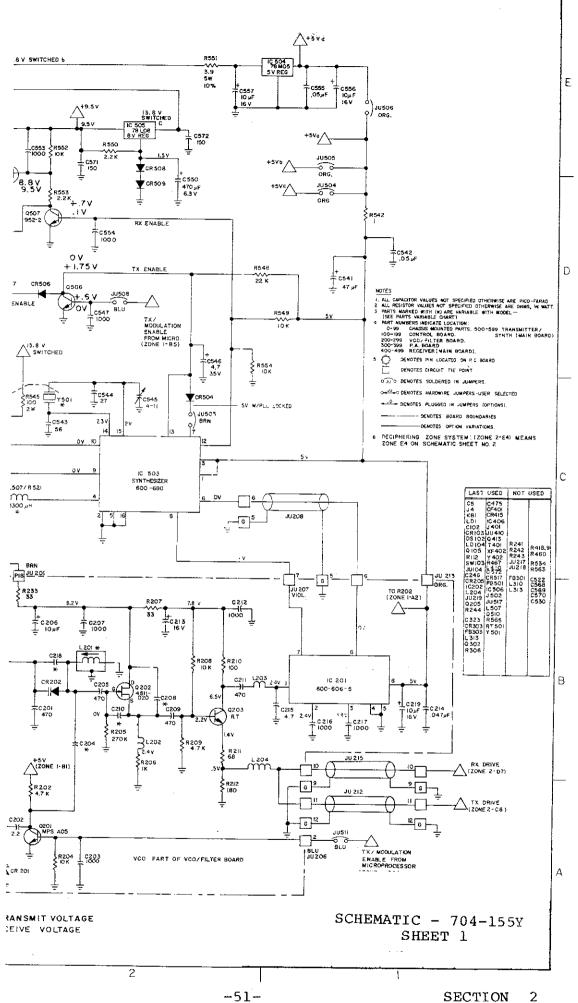




PARTS OVERLAY MAIN BOARD



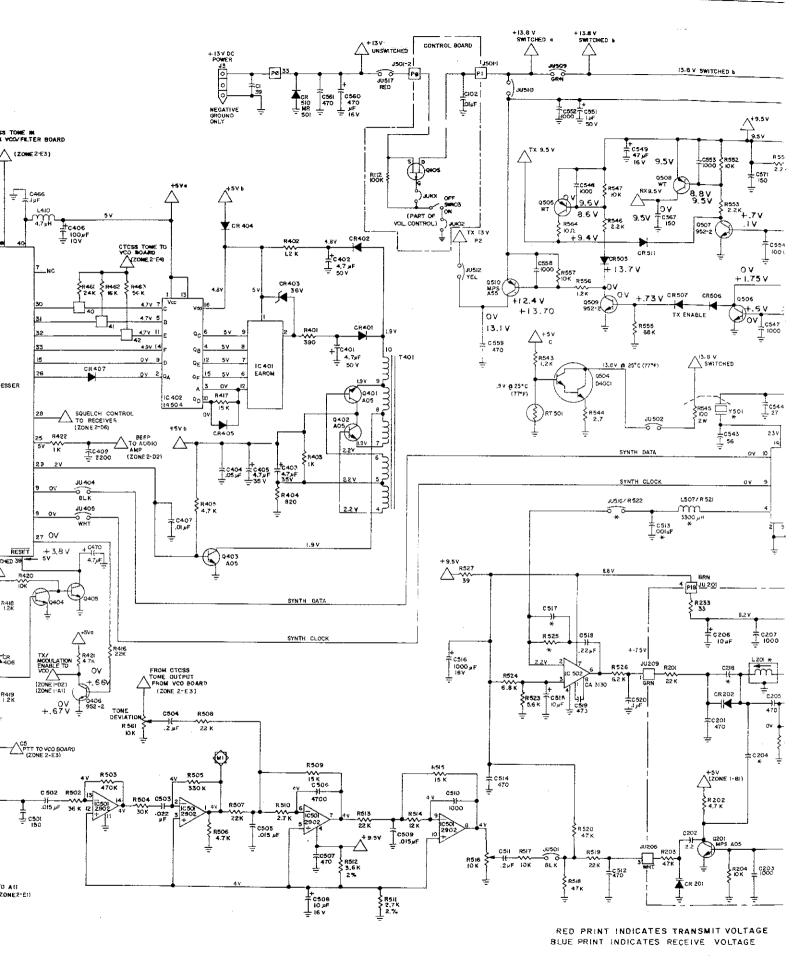
PARTS PLACEMENT BOTTOM SIDE

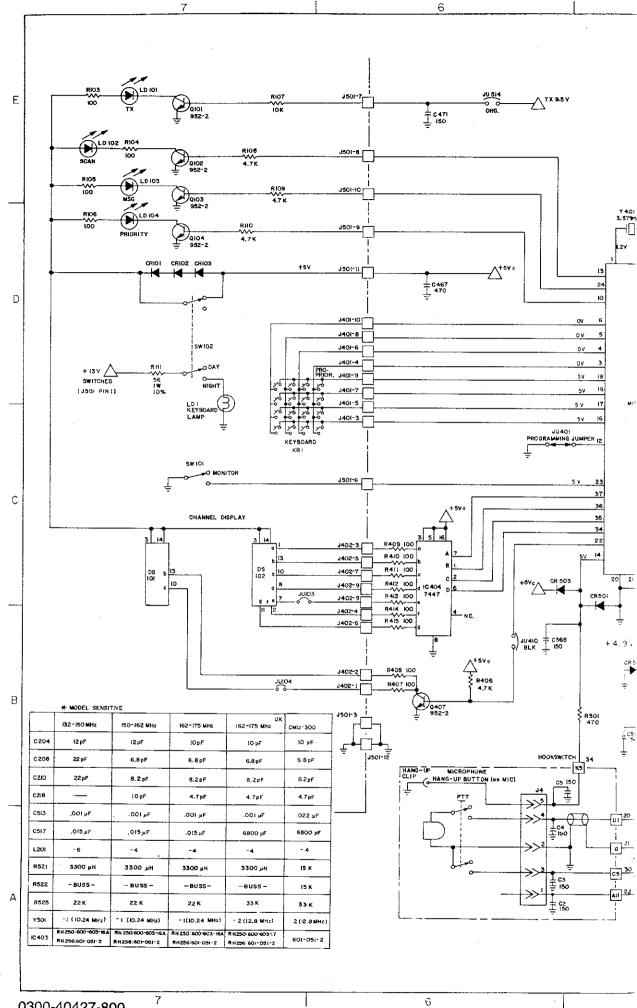


-51-

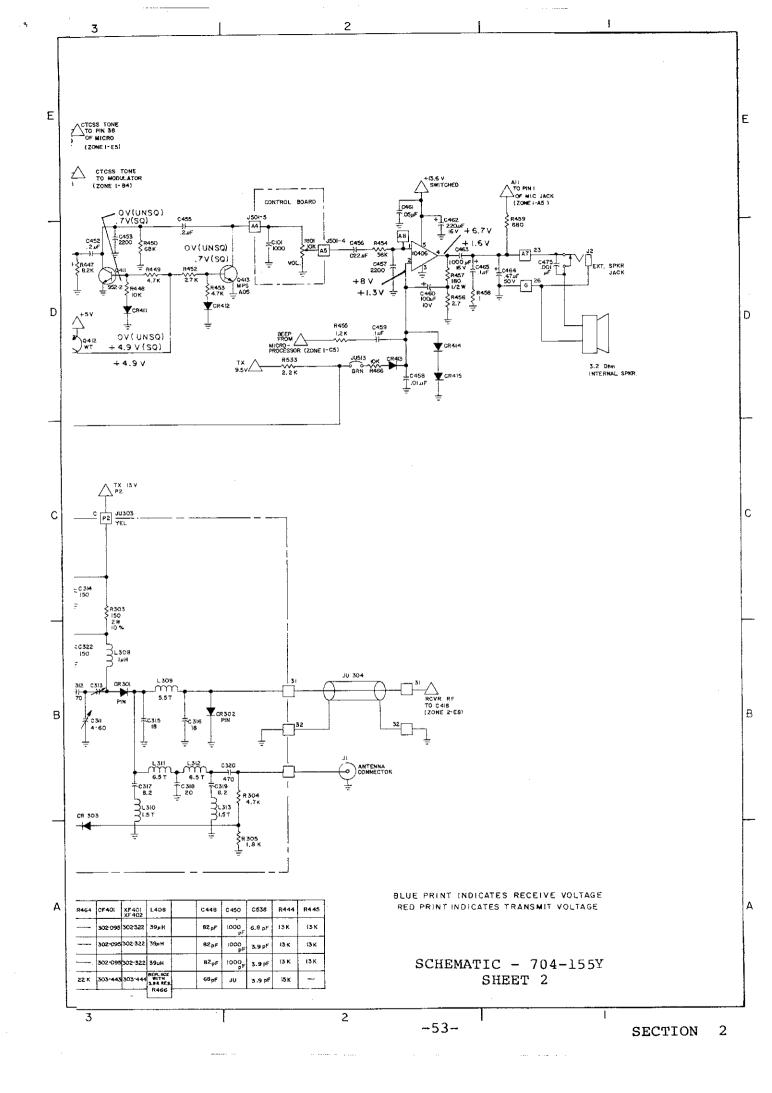
SECTION

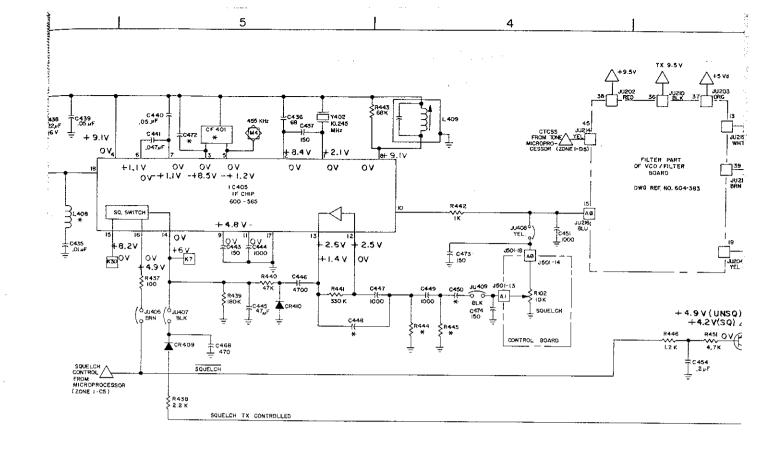


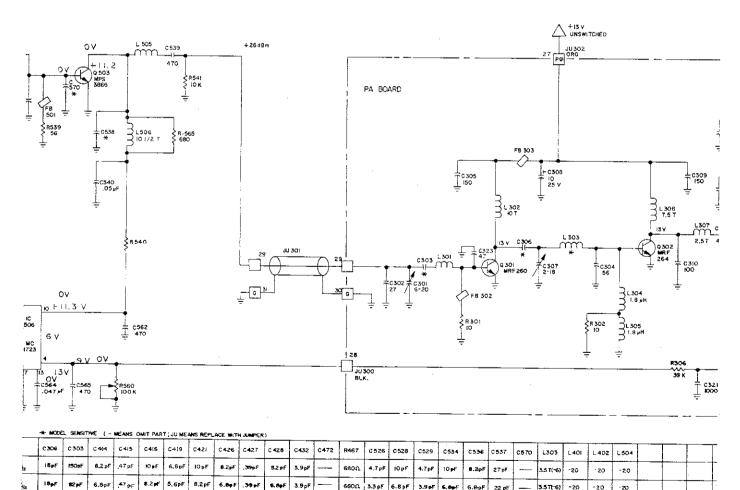




0300-40427-800







IK 2.7pF 5.6pF 3.9#F

2.7pF 5.6pF

4

- 2

-2 -2

22#

5.6oF 39oF

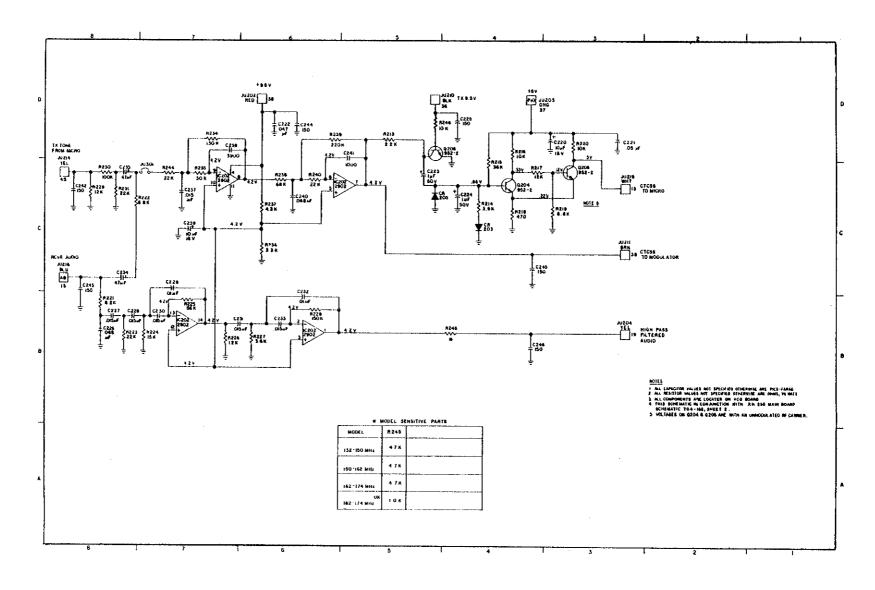
.39gF 6.8pF 6.8pF 8.2pF

5.8pF 8.2pF 5.6pF .33 eF

5

5.6 pF 3.9 nF

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HIGH PASS/LOW PASS FILTER SCHEMATIC

### SECTION 3 - PARTS LIST

Sections 3-2, 3-3, and 3-4 are parts lists for the RH250 "B" Model radio. Part variations for the WH2516, "A", "C", and "UK" Models are listed in Sections 3-5, 3-7, 3-8, and 3-9 respectively. Parts listed in Sections 3-1 and 3-6 are common for all radios.

0300-40427-800

# 3-1 CONTROL BOARD

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
CAPACITORS	(All capacitors are in pF un indicated.)	nless otherwise	
C101 C102	1000, 50V, 10% .01uF, 25V	1538-0102-601 1538-0103-804	2-D2 1-E3
DIODES			
CR101 CR102 CR103	Silicon, Power Silicon, Power Silicon, Power	4806-0000-004 4806-0000-004 4806-0000-004	1-D7
DISPLAYS			
DS101 DS102 LD101 LD102 LD103 LD104	One digit, yellow One digit, yellow LED, red LED, yellow LED, yellow LED, yellow LED, yellow	2000-3285-600 2000-3285-600 4810-1333-801 4810-1320-501 4810-1320-501 4810-1320-501	1-C7 1-E7 1-E7 1-E7
TRANSISTORS	•		
Q101 Q102 Q103 Q104	NPN NPN NPN NPN	4801-0000-016 4801-0000-016 4801-0000-016 4801-0000-016	1-E7 1-E7
	all resistors are in ohms, lotherwise indicated.)	/4W, 5%, unless	
R101	Var., 10K Vol. w/Sw. S103 On older models (R101		2-D2
R111 SWITCHES	marked "Korea") Var., 10K, Squelch 100 100 100 100 4700 4700 4700 56,1W, 10%  Slide, SPDT, Monitor Slide, DPDT, Day/Night Part of R101	4751-3294-801 4750-5194-601 4704-0101-032 4704-0101-032 4704-0101-032 4704-0103-032 4704-0103-032 4704-0472-032 4704-0472-032 4704-0472-032 4711-0560-049	1-E7 1-D7 1-E7 1-E7 1-D7 1-D7
0300-40427-800	-58-	SECT	1-E3

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
CAPACITORS	(All capacitors are in pF indicated.)	•	
C201 C202 C203 C204 C205 C206 C207 C208 C209 C210 C211 C212 C213 C214 C215 C216 C217 C218 C219 C220 C221 C222 C223 C224 *C225 C226 C227 C228 C229 C220 C221 C222 C223 C224 C225 C223 C224 C223 C224 C225 C223 C224 C225 C223 C224 C225 C223 C224 C223 C224 C223 C224 C225 C223 C224 C225 C223 C224 C225 C223 C224 C225 C223 C224 C225 C226 C227 C228 C229 C220 C221 C221 C221 C221 C221 C222 C223 C224 C225 C223 C224 C225 C226 C227 C226 C227 C228 C229 C220 C221 C222 C223 C223 C224 C225 C223 C224 C225 C223 C224 C225 C223 C224 C225 C225 C226 C227 C227 C227 C228 C227 C228 C229 C229 C229 C220 C221 C222 C223 C223 C224 C225 C225 C226 C227 C226 C227 C226 C227 C227 C228 C227 C228 C229 C229 C229 C229 C229 C229 C229	indicated.)  470, 50V 2.2, NPO 1000, 50V, 10% 12, 50V, 10% 470, 50V 10uF, 16V, Lytic 1000, 50V 6.8, 500V, 5%, NPO 470, 50V, 10% 8.2, 500V, 5%, NPO 470, 50V, 10% 1000, 50V 10uF, 16V, Lytic .047uF, 50V 4.7, 500V, 10% 1000, 50V, 10% 1000, 50V, 10% 10, 50V, 5%, NPO 10uF, 16V, Lytic 10uF, 50V, Lytic 150, 50V .068uF, 100V, 10%, Mylar .015uF, 100V, 5%, Mylar	1523-0471-002 1500-0229-205 1539-0102-601 1500-0120-505 1523-0471-002 1513-0100-002 1523-0102-002 1500-0689-505 1538-0471-601 1500-0829-505 1538-0471-601 1523-0102-002 1513-0100-002 1539-0473-708 1500-0479-905 1538-0102-601 1538-0102-601 1538-0102-601 1502-0505-003 1513-0100-002 1513-0100-002 1513-0100-002 1513-0100-004 1513-0100-004 1513-0100-004 1513-01010-004 1513-01010-004 1513-01010-004 1513-01010-004 1508-0153-510 1508-0153-510 1508-0153-510	1-B2 1-B2 1-B2 1-B2 1-B2 1-B2 1-B1 1-B1
C232 C233 C234	.01uF, 100v, 5%, Mylar .015uF, 100V, 5%, Mylar .2uF, 12V	1508-0103-510 1503-0153-510 1502-0204-006	B6 B6 C8
C235 C236	.2uF, 12V not used	1502-0204-006	C8
C237 C238 C239 C240 C241 *C242	.015uF, 100V, 10%, Mylar 3900, 100V, 5%, Mylar 10uF, 16V, Lytic .068uF, 100V, 10%, Mylar 1000, 100V, 5%, Mylar 150, 50V	1508-0392-510 1513-0100-002	C7 D7 C7 C6 D5 C8

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
*C243 *C244 *C245 *C246	150, 50V 150, 50V 150, 50V 150, 50V	1523-0151-002 1523-0151-002 1523-0151-002 1523-0151-002	C8 D6 C4 B4
DIODES			
CR201 CR202 CR203 CR204 *CR205	Varicap Varicap Silicon Silicon Silicon	4809-0000-001 4809-0000-011 4805-1241-200 4805-1241-200 4805-1241-200	1-A2 1-B2 C4 C5 D5
INTEGRATED CIRCUITS			
IC201 IC202	Dual Modulus Counter OP AMP	3130-6060-605 3130-3157-637	1-B1 C7
COILS			
L201 L202 L203 L204	Coil 4.7 uH, choke 1 uH, choke Coil, 4 1/2T, yellow	1800-5149-704 1803-3268-211 1803-3268-210 1803-5125-902	1-B2 1-B2 1-B2 1-B2
TRANSISTORS			
Q201 Q202 Q203 Q204 Q205 *Q206	NPN JFET (graded) NPN (red top) NPN NPN NPN NPN	4801-0000-005 4811-0000-020 4801-0000-035 4801-0000-016 4801-0000-016	1-A2 1-B2 1-B2 C4 C3
RESISTORS (Al	l resistors are ohms, $1/4W$ , herwise indicated.)	5%, unless	
R201 R202 R203 R204 R205 R206 R207 R208 R209 R210 R211	22K 4700 47K 10K 270K 1000 33 10K 4700 100	4704-0223-032 4704-0472-032 4704-0473-032 4704-0103-032 4704-0274-032 4704-0102-032 4704-0103-032 4704-0103-032 4704-0101-032 4704-0101-032 4704-0680-032	

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

REFERENCE	•		SCHEM.
DESIGNATOR	DESCRIPTION	PART NUMBER	ZONE
R212	180	4704-0181-032	1-A2
R213	2200	4704-0222-032	D5
R214	3900	4704-0392-032	C4
R215	36K	4704-0363-032	C4
R216	10K	4704-0103-032	D4
R217	12K	4704-0123-032	C4
R218	470	4704-0471-032	C4
R219	6800	4704-0682-032	C3
R220	10K	4704-0103-032	D3
R221	8200	4704-0822-032	B8
R222	6800	4704-0682-032	C7
R223	22K	4704-0223-032	B8
R224	15K	4704-0153-032	B7
R225	56K	4704-0563-032	В7
R226	1200	4704-0122-032	в7
R227	3600	4704-0362-032	В6
R228	150K	4704-0154-032	В6
R229	12K	4704-0123-032	C8
R230	100K	4704-0104-032	C8
R231	22K	4704-0223-032	C8
R232	replaced with jumper		
R233	33	4704-0330-032	1-B2
R234	130K	4704-0134-032	D7
R235	30K	4704-0303-032	C7
R236	33K	4704-0333-032	C6
R237	43K	4704-0433-032	C6
R238	68K	4704-0683-032	C6
R239	220K	4704-0224-032	C6
R240	22K	4704-0223-032	C6
R241	not used		
R242	not used		
R243	not used		
R244	22K	4704-0223-032	C7
R245	4700	4704-0472-032	B4
R246	10K	4704-0103-032	D4
114 T U	TON	4/04-0100-002	בע ב

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

<sup>\*\*</sup>This part sky-hooked with wire 19 on the P.C. Board.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
CAPACITORS	<pre>(All capacitors are in pF noted.)</pre>	unless otherwise	
C301 C302 C303 C304 C305 C306 C307 C308 C309 *C310 C311 C312 C313 C314 C315 C316 C317 C318 C319 C320 C321 C322 C323	10uf, 25V, Lytic 150, 50V, 20% 100, 250V, 10% 4-60 (variable) 470, 50V, 5% (mica)	1500-0270-550 1524-0820-002 1524-0560-002 1523-0151-002 1500-0180-505 1517-0000-001 1513-0100-003 1523-0151-002 1522-0101-007 1517-0000-002 1506-0471-550 1517-0000-002 1523-0151-002 1500-0180-505	2-B2 2-A3
DIODES			
CR301 CR302 CR303	Pin, UM9484 Pin, UM9484 Hot carrier	4815-3408-600 4815-3308-600 4816-3302-200	2-B3 2-B3 2-A3
COILS/CHOKE	<u>s</u>		
FB301 FB302 FB303 L301 L302 L303 L304 L305 L306 L307 L308	not used Ferrite, bead, w/lead Ferrite, bead, w/lead LM-2, 2 1/2T (violet) LM-2, 10 1/2T (natural) LM02, 3 1/2T (red) Choke, 1.8 uH Choke, 1.8 uH LM-2, 7 1/2T (violet) LM-2, 2 1/2T (violet) Choke, 1.0 uH	2502-3293-901 2502-3293-901 1803-5125-901 1803-5125-912 1803-5125-906 1803-3268-208 1803-3268-208 1803-5125-913 1803-5125-901 1803-3268-210	2-B4 2-C4 2-B4 2-B4 2-B3 2-B3 2-B3 2-B3 2-B3

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
L309 L310 L311 L312 L313	LM-2, 5 1/2T (green) LM-2, 1 1/2T (orange) LM-2, 6 1/2T (blue) LM-2, 6 1/2T (blue) LM-2, 1 1/2T (orange)	1803-5125-909	2-B3 2-B3 2-B3 2-B3 2-B3
TRANSISTORS	<u>3</u>		
Q301 Q302	RF, Power RF, Power	4804-3411-801 4804-3411-802	2-B4 2-B3
RESISTORS	(All resistors are ohms, otherwise indicated.)	1/4W, 5%, unless	
R301 R302 R303 R304 R305	10 10 150, 2W, 10% 4700 1800 39K	4704-0100-032 4704-0100-032 4701-0151-046 4704-0472-032 4704-0182-032 4704-0393-032	

## 3-4 MAIN BOARD SECTIONS "B" MODEL

# 3-4-1 MAIN BOARD, RECEIVER SECTION "B" MODEL

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
CAPACITORS	(All capacitors are in pF indicated.)	unless otherwise	
CAPACITORS  C401 C402 C403 C404 C405 C406 C407 C408 C409 C410 C411 C412 C413 C414 C415 C416 C417 C418 C419 C420 C421 C422 C423 C424 C425 C426 C427 C428 C429 C430 C431 C432 C433 C434 C435 C436	indicated.)  4.7uf, 35V, Lytic 4.7uf, 35V, Lytic 4.7uf, 35V, Lytic .05uf, 16V 4.7uf, 35V, Lytic .00uf, 10V, Lytic .01uf, 25V 2200, 50V, 10% .01uf, 25V 470, 50V, 10% .01uf, 25V 470, 50V, 10% .01uf, 25V 470, 50V, 10%, NPO .47, 10% 8.2, 50V, 10%, NPO .01uf, 25V 2.2, 10%, NPO 5.6, 50V, 10%, NPO 5.6, 50V, 10%, NPO 39, 10% 8.2, 50V, 10%, NPO 39, 50V, 5% .01uf, 25V 470, 50V, 10% 470, 50V, 10% 6.8, 50V, 10%, NPO .39, 10%	1513-0479-006 1513-0479-006 1513-0479-006 1502-0503-003 1513-0479-006 1513-0101-002 1538-0103-804 1538-0102-601 1538-0103-804 1538-0103-804 1538-0471-601 1538-0689-608 1510-0478-900 1538-0829-608 1538-0569-608 1538-0569-608 1538-0569-608 1538-0569-608 1538-0569-608 1538-0471-601 1538-0471-601 1538-0471-601 1538-0471-601 1538-0471-601 1538-0471-601 1538-049-608 1510-0398-900	1-D5 1-C4 1-C5 2-D7 2-D7 2-D7 2-D7 2-D7 2-D7 2-D7 2-E8 2-E8 2-E7 2-E7 2-E7 2-E7 2-E7 2-E7 2-E7 2-E7
C437 C438 C439 C440 C441 C442	150, 50V, 10% 22uF, 16V, Lytic .05uF, 16V .05uF, 16V .047uF, 50V 3.9, 500V	1538-0151-601 1513-0220-002 1502-0503-003 1502-0503-003 1539-0473-708 1500-0399-205	^
C443	150, 50V, 10%	1538-0102-601	2-D5

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
C444 C445	DESCRIPTION  1000, 50V, 10% .47uF, 50V, Lytic  4700, 50V, 10% 470, 50V, 10% 100, 50V, 5% 1000, 50V, 10% 1000, 50V, 10% .2uF, 12V 2200, 50V, 10% .2uF, 12V .2uF, 12V .2uF, 12V .2uF, 12V .12V .2uF, 12V	1538-0102-601 1513-3302-005	2-D5 2-D5
C446 C447	4700, 500, 108	1538-0471-601	2-D4
C448	100 - 50V - 5%	1538-0101-524	2-05
C449	1000, 507, 10%	1538-0102-601	2-D4
C450	1000, 50V, 10%	1538-0102-601	2-D4
C451	1000, 50V, 10%	1538-0102-601	2-D4
C452	.2uF, 12V	1502-0204-006	2-D3
C453	2200, 50V, 10%	1538-0222-601	2-D3
C454	.2uF, 12V	1502-0204-006	2-D3
C455	.2uF, 12V	1502-0204-006	2-D3
C456 C457	.022UF, 25V	1508-0222-510	2-D2
C457	01uF. 25V	1538-0103-804	2-D2
C459	.luF. 12V	1502-0104-005	2-D2
C460	100uF, 10V, Lytic	1513-0101-001	2-D2
C461	.05uF, 25V	1502-0503-004	2-F2
C462	220uF, 16V, Lytic	1513-3254-711	1-E2
C463	1000uf, 16V, Lytic .47uf, 50V, Lytic	1513-3254-704	2-D2
C464	.47uF, 50V, Lytic	1513-3302-005	
C465	.luF, 12V	1502-0104-005	2-D1
C466	not used in these models		1-D6
*C467 *C468	470, 50V 470, 50V 1000, 50V, 10%	1523-0471-002	
*C469	1000 500 109	1538-0102-601	2-03 2-06
C470	47uF, 10V, Lytic	1513-0470-001	
*C471	150, 50V	1523-0151-002	1-E6
*C472			2-E5
*C473	150, 50V	1523-0151-002	
*C474	150, 50V	1523-0151-002	2-D4
FILTERS			
CF401	Ceramic, 455 kHz	2700-3209-500	2-E5
DIODES			
CR401	Silicon	4805-1241-200	1-D4
CR402	Silicon	4805-1241-200	1-D4
CR403	36V, Zener, 5%	4808-0000-053	1-D4
CR404	Silicon	4805-1241-200	1-D4
CR405	Silicon	4805-1241-200	1-D4
CR406	not used	4807-1233-900	1-05
CR407 CR408	Germanium Silicon	4807-1233-900	1-D5 2-E8
CR409	Siicon	4805-1241-200	2-D5
CR410	Silicon	4805-1241-200	2-D5

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
CR411 CR412 CR413 CR414 CR415 CR416	Germanium Germanium Silicon Silicon Silicon not used in these models	4807-1233-900 4807-1233-900 4805-1241-200 4805-1241-200 4805-1241-200	2-D3 2-D3 2-D2 2-D2 2-D2
INTEGRATED CIRCUITS			
IC401 IC402 IC403 IC404 IC405 IC406	EAROM, memory Memory Buffer Microprocessor BCD to 7-Seg driver IF Amp, 2nd mixer, Det Audio Amp	3130-3157-663 3813-3193-533 3130-6060-316 3130-3193-531 3130-6056-500 3130-5407-602	1-D4 1-D4 1-D5 1-C6 2-E5 2-D2
COILS/CHOKES			
L401 L402 L403 L404 L405 L406 L407 L408 L409	Coil, orange Coil, orange Coil, pink Coil, green Coil, green Coil, green Coil, green Coil, 10.7 MHz Choke, 39 uH Coil, 455 kHz	1800-3152-020 1800-3152-020 1800-3152-036 1800-3152-037 1800-3152-037 1800-3152-037 1800-6055-902 1803-3268-201 1800-6055-801	2-E8 2-E8 2-E7 2-D7 2-D7 2-D6 2-E6 2-E6 2-E4
TRANSISTORS			
Q401 Q402 Q403 Q404 Q405	NPN NPN used only in WH2516 Model used only in WH2516 Model		1-C4 1-C4 1-C4
Q406 Q407 Q408 Q409 Q410 Q411 Q412 Q413 Q414	NPN NPN, Red Top NPN, Red Top JFET NPN PNP, White Top NPN not used in these models	4801-0000-016 4801-0000-016 4801-0000-035 4801-0000-030 4811-0000-016 4801-0000-060 4801-0000-005	1-B5 1-B6 2-D7 2-E7 2-D6 2-D3 2-D3 2-D2

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
RESISTORS (	(All resistors are in ohms, otherwise indicated.)	1/4W, 5%, unless	
R401 R402 R403 R404 R405 R406 R407 R408 R409 R410 R411 R412 R413 R414 R415 R416 R417 R418 R419 R420	390 1200 1000 820 4700 4700 100 100 100 100 100 100 100 22K 15K used only in WH2516 mode	el	1-D4 1-D4 1-C4 1-C4 1-B6 1-B6 1-C6 1-C6 1-C6 1-C6 1-C6 1-C6 1-C6 1-B6 1-B6 1-B6
R421 R422 R423 R424 R425 R426 R427 R428 R429 R431 R432 R433 R433 R436 R437 R438 R437 R438 R441 R442 R442 R442 R442 R443 R444 R442 R444 R445 R446 R447	4700 1000 2700 8200 390 100 1000 1000 8200 680 8200 100 100 100 100 2200 180K 47K 330K 1000 68K 13K 13K 13K 1200 8200	4704-0472-032 4704-0102-032 4704-0272-032 4704-0822-032 4704-0391-032 4704-0101-032 4704-0102-032 4704-0102-032 4704-0681-032 4704-0681-032 4704-0101-032	1-B5 1-C5 2-D7 2-D7 2-D7 2-D7 2-E7 2-E7 2-E7 2-E7 2-E7 2-E7 2-D5 2-D5 2-D5 2-D5 2-D4 2-D3 2-D3

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
R448 R449 R450 R451 R452 R453 R454 R455 R456 R457 R456 R457 R458	10K 4700 68K 4700 2700 4700 36K 1200 6.2 220 1/2W 1 680 not used in these models	4704-0103-032 4704-0472-032 4704-0683-032 4704-0472-032 4704-0272-032 4704-0363-032 4704-0122-032 4704-0629-032 4704-0221-034 4704-0010-032 4704-0681-032	2-D3 2-D3 2-D3 2-D3 2-D3 2-D3 2-D2 2-D2
R461 R462 R463 *R464 *R465 TRANSFORMER	24K 16K 56K used on UK Model 470	4704-0243-032 4704-0163-032 4704-0563-032 4704-0471-032	1-D5 1-D5 1-D5 2-E5 2-D7
T401 CRYSTAL FILTERS	Drum/Ring	5604-5151-200	1-D4
XF401 XF402 CRYSTALS	Filter, 10.7 MHz Filter, 10.7 MHz	2705-3232-200 (matched pair)	2-E6 2-E6
Y401 Y402	3.579 MHz 10.245 MHz	2342-3284-400 2301-3151-601	1-D5 2-E5

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
CAPACITORS	(All capacitors are in pF u indicated.)	nless otherwise	
C501 C502 C503 C504 C505 C506 C507 C508 C509 C511 C512 C513 C514 C515 C516 C517 C518 C519 C522 C523 C524 C525 C527 C526 C527 C528 C527 C528 C533 C533 C533 C533 C533 C533 C533 C53		1508-0472-510 1523-0471-002 1513-0100-002 1508-0153-510 1508-0102-510 1502-0204-006 1538-0471-601 1538-0471-601 1513-0100-002 1513-3254-704 1508-0153-510 1508-3300-302 1523-0471-002 1508-0153-510 1538-0471-601	1-A5 1-B4 1-A4 1-A4 1-A3 1-B3 1-B3 1-B3 1-B3 1-B3 1-B3 1-B3 1-B
C543 C544 C545	56, 50V, 5%, NPO 27, 50V, 5%, NPO 3-12, Trimmer	1538-0560-509 1538-0270-508 1517-5165-001	

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
C546 C547 C548 C549 C550 C551 C552 C553 C554 C555 C556 C557 C558 C5560 C561 C562 C563 C564 C565 C566 *C567 *C568 *C569	1000, 50V 1000, 50V, 10% luf, 50V, 10%, Lytic 470uf, 6.3V, Lytic luf, 50V, Lytic 1000, 50V 1000, 50V, 10% 1000, 50V, 10% .05uf, 16V 10uf, 16V, Lytic 10uf, 16V, Lytic 1000, 50V, 10% 470, 50V	1513-3254-709 1513-0010-004 1523-0102-002	1-D2 1-E3 1-E3 1-E3 1-E3 1-E2 1-E1 1-E1 1-E1 1-D3 1-E4 1-E4 2-A6 2-A6 2-A6 2-B6 1-D3 1-B6
DIODES  CR501 CR502 CR503 CR504 CR505 CR506	Silicon Silicon Germanium Germanium Silicon Silicon	4805-1241-200 4805-1241-200 4807-1233-900 4807-1233-900 4805-1241-200 4805-1241-200	1-B5
CR507 CR508 CR509 CR510 *CR511 FERRITE	Silicon Silicon Silicon Silicon, 3 Amp Silicon	4805-1241-200 4805-1241-200 4805-1241-200 4806-0000-005 4805-1241-200	1-D3 1-E2 1-D2 1-E4 1-D3
BEADS FB501	Ferrite Beads w/leads	2502-3293-901	2-C6

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
INTEGRATED CIRCUITS			
IC501	Quad OP Amp	3130-3157-637	1-A4
IC502	BiMOS OP Amp	3130-3167-914	
IC503	CMOS Synthesizer		
		3130-6068-000	
IC504	5V Regulator, 1 Amp, 5%		
IC505	8V Regulator, 5%	3130-0000-021	
IC506	IC Regulator, Variable	3130-3157-655	2-B6
COILS			
L501	Coil, yellow	1800-3152-035	
L502	Coil, orange	1800-3152-020	2-C7
L503	Coil, orange	1800-3152-034	2-C6
L504	Coil, orange	1800-3152-020	
L505	Coil, Blue, 6 1/2T	1803-5125-909	
L506	Coil, Natural, 10 1/2T	1803-5125-912	2-C5
L507	coil, 330 uH	1803-3268-212	1-C2
TRANSISTORS	3		
Q5 <b>0</b> 1	NPN, Red Top	4801-0000-035	2-C8
Q502	NPN, Red Top	4801-0000-035	
Q503	NPN, Pre-driver	4801-0000-030	
Q504	Darlington	4814-0000-002	
Q504 Q505			
· <del>-</del>	PNP, White Top	4801-0000-060	
Q506	NPN	4801-0000-016	
Q507	ИРИ	4801-0000-016	
Q508	PNP, White Top	4801-0000-060	1-E3
Q509	NPN	4801-0000-016	1-D3
Q510	PNP	4801-0000-001	1-D3
RESISTORS	(All resistors are in ohms,	1/4W, 5%, unless	
	otherwise indicated.)		
R501	470	4704-0471-032	1-B5
R502	36K	4704-0363-032	1-A5
R503	470K	4704-0474-032	1-A5
R504	33K	4704-0333-032	1-A5
R505	330K	4704-0334-032	1-A4
R506	4700		
		4704-0472-032	1-A4
R507	22K	4704-0223-032	1-A4
R508	22K	4704-0223-032	1-B4
R509	15K	4704-0153-032	1-B4
R510	2700	4704-0272-032	1-A4
R511	2700, 2%	4704-0272-022	1-A4
R512	3600, 2%	4704-0362-022	1-A4
R513	22K	4704-0223-032	1-A4
R514	12K	4704-0123-032	1-A4
R <b>5</b> 15	15K	4704-0153-032	
R516	10K, variable	4751-0103-001	1-A3

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
R517 R518 R519	10K 47K 22K	4704-0103-032 4704-0473-032 4704-0223-032	1-A3 1-A3 1-A3
R520 R521 R522	47K deleted, changed to L507 replaced with jumper	4704-0473-032	1-A3
R523	5600	4704-0562-032	1-B3
R524 R525	6800 22K	4704-0682-032 4704-0223-032	1-B3 1-B3
R526	10K .	4704-0103-032	1-B3
R527	39	4704-0390-032	1-C3
R528	2200	4704-0222-032	2-C8
R529	10K	4704-0103-032	2-C8
R530 R531	220 100	4704-0221-032 4704-0101-032	2-C8 2-B8
R532	10	4704-0101-032	2-B0 2-B7
R533	2200	4704-0222-032	2-D2
R534	not used in these models		
R535	1200	4704-0122-032	2-C7
R536	6800	4704-0682-032	2-C7
R537	39	4704-0390-032	2-C7
R538 R539	10 56	4704-0100-032 4704-0560-032	2-C6
R540	10	4704-0360-032	2-C6 2-B5
R541	10K	4704-0103-032	2-65 2-C5
R542:	1	4704-0010-032	1-D1
R543	1200	4704-0122-032	1-D3
R544	2.7	4704-0279-032	1-C3
R545	100, 2W, 5%	4707-0101-031	1-C2
R546	2200	4704-0222-032	1-D3
R547 R548	10K 8200	4704-0103-032	1-D3
R549	10K	4704-0822-032 4704-0103-032	1-D2 1-D1
R550	2200	4704-0103-032	1-E2
R551	3.9, 5W, 10%	4707-0399-043	
R552	10K	4704-0103-032	
R553	2200	4704-0222-032	
R554	10K	4704-0103-032	
R555 R556	68K 1200	4704-0683-032 4704-0122-032	
R557	10K	4704-0122-032	
R558	2200	4704-0103-032	
R559	1200	4704-0122-032	
R560	100K, variable	4751-0104-012	
R561	10K, variable	4751-0103-001	1-B5
R562 R563	not used in these models 470	4704-0471-032	2-08

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
THERMISTOR			
RT501	Thermistor	5300-0000-001	1-C3
CRYSTAL			
Y501	10.240 MHz	2338-3300-501	1-03

#### 3-5 \*WH2516 PART VARIATIONS

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
CR406	Zener, 6.8 V	4804-0000-042	**
IC401	EAROM	3130-1355-200	1-D4
IC403	Microprocessor	3130-6105-102	1-D5
Q404	Transistor, NPN	4801-0000-016	**
Q405	Transistor, NPN	4801-0000-016	**
R418	Resistor, 1.2K, 5%, 1/4W	4704-0122-032	**
R419	Resistor, 1.2K, 5%, 1/4W	4704-0122-032	**
R420	Resistor, 10K, 5%, 1/4W	4704-0103-032	**

\*NOTE: Used in conjunction with Sections 3-2, 3-3, and 3-4 plus "A", "C", and "UK" Part Variations lists - if applicable.

\*\*NOTE: See Figure 6 - Reset Circuit of WH2516.

## 3-6 CHASSIS PARTS AND MISCELLANEOUS

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
Cl	39pF, 50V, 5%, NPO	1538-0390-508	1-E4
C2	150, 50V	1523-0151-002	
C3	150, 50V	1523-0151-002	
C4	150, 50V	1523-0151-002	
C5	150, 50V	1523-0151-002	
J1	Antenna Jack	2105-0000-020	
J2	Ext. Spkr Jack 3.5mm	2101-3430-302	
J3	Power Plug Housing	2109-5120-403	
J4	Mic Connector, 5-Pin	2105-0000-023	
KB1	Keyboard	2001-6066-706	
LDl	Keyboard Lamp Assembly		
<b></b>	(includes retainer)	,011 1201 000	1-07
SPKL	Spkr, 4 in. Sq., 3.2 ohm	1301-3299-603	2-D1
	Pins, Female, for J3	2107-3244-102	- 51
	Power Plug Retainer	1400-1325-400	
	Spkr Fasteners (4 used)	2853-3275-901	
	Front Panel Mtg Brkt	1400-7060-600	
	Front Panel (less lens)		
	Display Lens	3900-5156-007	
	Top Case (beige)	1411-5178-404	
	Top Case (gray)	1411-5178-405	
	Ferrules, used on Top	2859-1332-700	
	Case (4 used)	2033 2332 700	
,	Bottom Case (beige)	1411-7053-008	
•	Bottom Case (gray)	1411-7053-014	•
	Case screw, black	2816-3298-702	
	plascrew (4 used)	2020 3230 702	
	Case screw, sheetmetal (1 used)	2809-0375-012	
	Knobs, Volume and Squelch	2402-6067-203	
	Mobile Mtg Knobs	2402-5148-702	
	Mobile Mtg Brkt	1400-6070-801	
	Mobile Mtg Brkt (black)		
	Mic Hang-up Clip	2830-3318-100	
	5 Amp Fuse, for Pwr Cord	5106-0000-008	
	10 Cont. Jack Keyboard	2105-3442-501	
	14 Cont. Jack Flex Cable	2105-3299-202	
	9 Cont. Jack Flex Cable	2105-3299-205	
	Shield Can (6 used)	2508-1288-901	
	Heatsink (used on Q503)	5400-1329-000	
	Crystal Clip	2830-6073-500	
	(used on Y501)	2000 0070 000	

## 3-7 "A" MODEL PART VARIATIONS

The components listed for this model differ in value and part number from the "B" Model Parts List but retain the same reference designator.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
C208 C210	22pF, 50V, 5% 22pF, 50V, 5%	1500-0220-550 1500-0220-550	1-B2 1-B2
L201	coil	1800-5149-706	1-B2
C303	150pF, 50V	1523-0151-002	2-B4
C414 C416 C419 C421 C426 C428	8.2pF, 50V, 10% 10pF, 50V, 5% 6.8pF, 50V, 10% 10pF, 50V, 5% 8.2pF, 50V, 10% 8.2pF, 50V, 10%	1538-0829-608 1538-0100-508 1538-0689-608 1538-0100-508 1538-0829-608 1538-0829-608	2-D7 2-D7 2-E8 2-E7 2-D7 2-D7
C526 C528 C529 C534 C536 C537 C538	4.7pF, 50V, 10% 10pF, 50V, 5% 8.2pF, 50V, 10%	1538-0479-608 1538-0100-508 1538-0479-608 1538-0100-508 1538-0829-608 1538-0270-509 1500-0689-505	2-C7 2-C7 2-C7 2-C6 2-C6 2-C6 2-C5

## 3-8 "C" MODEL PART VARIATIONS

The components listed for this model differ in value and part number from the "B" Model Parts List but retain the same reference designator.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
C204 C218	10pF, 500V, 5% 4.7pF, 500V, 5%	1500-0100-805 1500-0479-505	1-B2 1-B2
C302 C303 L303		1500-0220-550 1524-0560-002 1803-5125-901	
C416	56.pF, 50V, 10% .39pF, 10% 6.8pF, 50V, 10% 6.8pF, 50V, 10% 5.6pF, 50V, 10% .33pF, 10% 5.6pF, 50V, 10%	1538-0569-608 1510-0398-900 1538-0689-608 1538-0689-608 1538-0569-618 1510-0338-900 1538-0569-608	2-D7 2-D7 2-D7 2-E8 2-D7 2-E7 2-D7
L401 L402	coil, red coil, red	1800-3152-002 1800-3152-002	
	2.7pF, 50V, 10% 5.6pF, 50V, 10% 5.6pF, 50V, 10% 8.2pF, 50V, 10% 6.8pF, 50V, 10% 22pF, 50V, 5% coil, red	1538-0270-608 1538-0569-608 1538-0569-608 1538-0829-608 1538-0689-608 1500-0220-550 1800-3152-002	2-C7 2-C7 2-C6 2-C6 2-C6 2-C6 2-C6

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

#### 3-9 "UK" MODEL PART VARIATIONS

The components listed for this model differ in value and part number from the "B" Model Parts List but retain the same reference designator.

REFERENCE DESIGNATOR	DESCRIPTION	PART NUMBER	SCHEM. ZONE
C204 / C218 R245	10pf, 500V, 5% 4.7pf, 500V, 5% 1.0K, 1/4W, 5%	1500-0100-805 1500-0479-505 4704-0102-032	1-B2 1-B2 B-4
C302 C303 L303	22pF, 50V, 5% 56pF, 50V, 5% choke, 2.5T		2-B4 2-B4
C414 C415 C416 C419 C426 C427 C428 C450	.39pf, 10% 6.8pf, 50V, 10% 6.8pf, 50V, 10% 5.6pf, 50V, 10% .33pf, 10% 5.6pf, 50V, 10%	1538-0569-608 1510-0398-900 1538-0689-608 1538-0689-608 1538-0569-608 1510-0338-900 1538-0569-608	2-D7 2-D7 2-E8 2-D7 2-E7
*C472 CF401 **IC403	Replaced with jumper wire 1000pF, 50V, 10% Ceramic Filter Microprocessor Replace with 3.8K, 1/4W, 5% (R466)	1538-0102-601 2700-3344-300 3130-6060-317 4704-0392-032	2-E5 1-D5
R444 R445 *R464 XF401 XF402	15K, 1/4W, 5% not used 22K, 1/4W, 5%	4704-0153-032 4704-0153-032 2705-3344-400	2-E7
C513 C517 C526 C528 C534 C536 C537 *C570 L504 R521 R522 R525	.022uF mylar .0068uF mylar 2.7pF, 50V, 10% 5.6pF, 50V, 10% 5.6pF, 50V, 10% 8.2pF, 50V, 10% 6.8pF, 50V, 10% 22pF, 50V, 5% coil, red 15K, 1/4W, 5% 15K, 1/4W, 5% 33K, 1/4W, 5%	1508-0223-510 1508-0682-510 1538-0270-608 1538-0569-608 1538-0569-608 1538-0829-608 1538-0689-608 1500-0220-550 1800-3152-002 4704-0153-032 4704-0153-032 4704-0333-032	1-C3 1-B3 2-C7 2-C7 2-C7 2-C6 2-C7 2-C6 1-C2 1-C3 1-B3
R521 R522	15K, 1/4W, 5% 15K, 1/4W, 5% 33K, 1/4W, 5%	4704-0153-032	1-0 1-0 1-E

<sup>\*</sup>Indicates that this part is mounted on the solder side of the P.C. Board.

<sup>\*\*</sup>IC403 for WH2516UK is P/N 3130-6105-102.

#### SECTION 4 - APPENDIXES

#### APPENDIX A

## Alphabetic Listing of Abbreviations used in Service Manual

BCD binary-coded decimal

CTCSS continuous tone coded squelch system

EAROM electrically alterable read-only memory

IF intermediate frequency

PROM programmable read-only memory

RX receiver

SINAD signal-to-noise-and-distortion

SYNTH synthesizer

TX transmitter

uP microprocessor

#### APPENDIX B

#### Description of Terms used in Manual

Adjacent Channel Desensitization

Decibel ratio of two signals' power; a wanted signal and an unwanted signal on an adjacent channel. The wanted signal is modulated with 3 kHz deviation of 1 kHz tone and the unwanted signal is modulated with 3 kHz deviation of 400 Hz

Channel Spacing

Minimum frequency separation of two adjacent channels.

CTCSS Sensitivity

Maximum, allowable signal level needed to allow a 95% decoder success rate. Signal has 3 kHz deviation of 1 kHz tone and 750 Hz deviation of the CTCSS tone.

Frequency Separation

Maximum allowable difference between the lowest frequency and the highest frequency.

Image Rejection

Power ratio between two signals, a wanted signal and an Power unwanted signal. The unwanted signal degrades the wanted signal's SINAD by 6 dB and is located at two frequencies. One is at the carrier frequency minus 42.8 MHz. The other is at the carrier frequency minus 910 kHz.

Modulation Acceptance Bandwidth

The maximum a received signal can deviate from the channel frequency and still maintain intelligibility.

Operating Bandwidth

The maximum difference between the highest and lowest frequencies without retuning still pass specifications.

Spurious Rejection

The same as Image Rejection except for the except for the unwanted
signal's frequency. Spurious frequencies are all other frequencies other than the image frequencies.

Squelch Closed

Speaker audio muted.

Squelch Open

Speaker audio not muted.

Threshold Squelch

Position of the SQUELCH KNOB when noise from the speaker first disappears while knob is being turned counterclockwise.

Tight Squelch

The SQUELCH CONTROL in its fully counterclockwise position.

#### APPENDIX C

## 10 and 16-Channel Programming Reference Card

NOTE: See Programming Reference Card.

### 10-CHANNEL PROGRAMMING REFERENCE CARD

Programming Data-

Programming Data Format: AAAAAA, B C DD ZZZZZZZ Enter Chan No.

1 23 4 5 6 7

Pro	ogramming Steps	Frequency	Code
1.	Receiver Frequency (six digits) Note: For RH250UK if frequency is 7 digits subtract 2.5 KHz and enter the resulting 6-digit frequency	no tone 67.00 Hz 71.90	00 01 02
2.	Simplex/half Duplex Code (one digit) Simplex: B=0 half Duplex: B=8	74.4 77.0 79.7	03 04 05
3.		82.5 85.4 88.5	06 07 08
	C=0 for normal RX/TX operation (CTCSS - Decode/Encode) C=2 for normal RX/TX operation (CTCSS - Encode only) C=4 for transmitter disabled (CTCSS - Decode only)	91.5 94.8 97.4	09 10 11
4.		100.0 103.5	12 13
5.	DD = See table at right  Transmitter Frequency (six digits)	107.2 110.9 114.8	14 15 16
<i>3.</i>	See note on 1. Only to be entered for half/Duplex operation.	118.8 123.0 127.3	17 18 19
6. 7.	Press ENTER  Press the channel number the data is to be entered in.	131.8 136.5 141.3	20 21 22
,,	Trope and snammer and sales in the particular.	146.2 151.4 156.7	23 24 25
		162.2 167.9 173.8	26 27 28
		179.9 186.2	29 30 31
		192.8 203.5 210.7	32 33
		218.1 225.7 233.6 241.8	34 35 36 37
		4110	31

#### 16-CHANNEL PROGRAMMING REFERENCE TABLE

-Channel Programming Code -Channel Programming Data Format: AAAAAA, B C DD, YY, ZZZZZZ,

23 4 5

Chan No.

(8)

Enter

ð

Code Frequency Channel Programming Steps 00 no tone Receiver Frequency (six digits) 0.1 67.0 Hz Note: For WH2516UK if the frequency is seven digits subtract 02 71.9 03 2.5 KHz and enter the results 74.4 77.0 04 Simplex/half-Duplex Code (one digit) 05 79.7 06 82.5 Half-Duplex: B=8 Simplex: B=0 85.4 08 88.5 Transmitter Operation Code (one digit) 09 91.5 Normal RX/TX operation: C=0 Disable Transmitter: C=4 10 94.8 11 97.4 Receiver CTCSS Tone Code (two digits) 100.0 13 103.5 DD = See table at right 14 15 107.2 110.9 Transmitter CTCSS Tone Code (two digits) 16 17 114.8 YY = See table at right. Does not need to be entered if Simplex 118.8 channel and tone the same as 4. Must be specified if half-18 19 20 123.0 Duplex is programmed. 127.3 131.8 21 22 23 Transmitter Frequency (six digits) 136.5 See note in 1. Does not need to be entered if Simplex channel. 141.3 146.2 151.4 7. Press the ENTER button on the keyboard 25 26 27 156.7 162.2 8. Press the channel number the data is to be entered into. 167.9 28 173.8 29 179.9 30 186.2 31 192.8 32 203.5 Radio Configuration Data Format: T W X Enter Scan 33 210.7

**(**1)

#### Radio Configuration Programming Steps

1. Scan Delay Code

Delay	T for A,B,C	T for UK
.68 sec 1.3 sec 2.0 sec	0 2 4	1 3 5
2. T.O.T.	Code W 0	
30 sec 60 sec 120 sec	1 2 4	•

Key in the Decoder Interrupt Delay code from the 3. table below:

3

218.1

225.7

233.6 241.8 35

36

4

Decoder	Delay	Code
Built-In CTCSS External External External External External External External External	0 100 ms 200 300 400 500 600 700 800	0 1 2 3 4 5 6 7 8
External	900	9

NOTE: When using external decoder consult the factory.

- 4. Press ENTER
- Press SCAN

Channel display will display a "u"

# SECTION 5 - SERVICE BULLETINS

Add to this section any Service Bulletins that are issued concerning changes to this manual.

