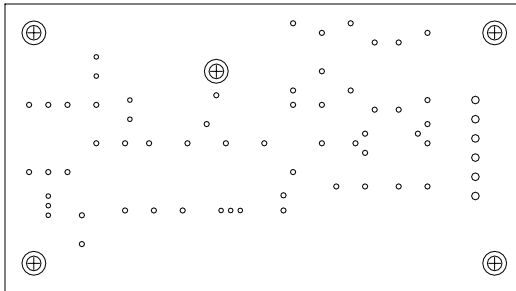
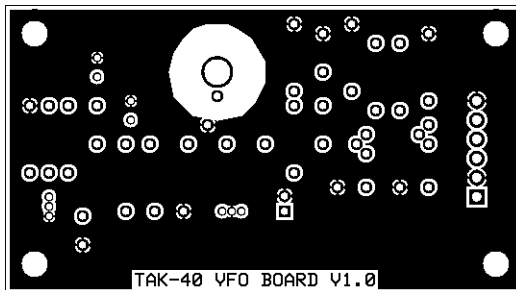


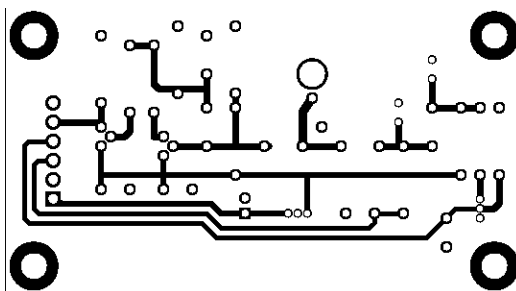
PARTS PLACEMENT



DRILL DIAGRAM



TOP COPPER



BOTTOM COPPER